

# YANMAR POWER TECHNOLOGY CO.,LTD. Large Power Products Business

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yanmar.com/global/



001B0-G00230 2006®



PRODUCT GUIDE

# MARINE DIESEL ENGINE

MARINE PROPULSION POWER RANGE [ 374~4500kW ] MARINE AUXILIARY GENERATOR CAPACITY [ 180~4600kWe ]

Low emission

Low fuel consumption

# Earth friendly

Safe &

High reliabillty

High efficiency

Easy maintenance

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# **Limitless Blue Skies and Oceans**





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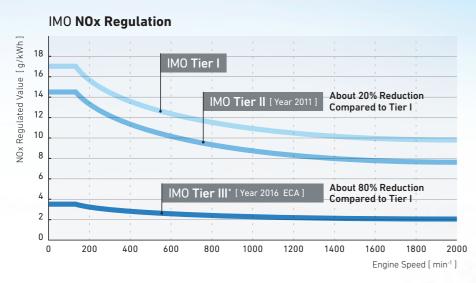
# **Clean and Reliable Technology**

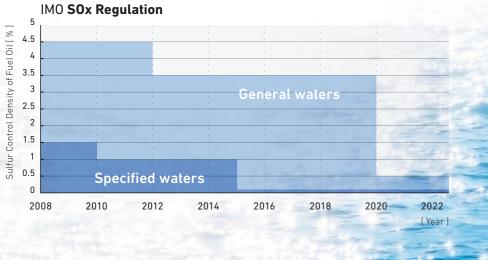
IMO Tier III\* requires ships built from 2016 onwards

in designated emission control areas (ECAs) to have an 80% Nox reduction from Tier I levels. By 2020, sulfur content of less than 0.5% will be required for all ships as well. Time and time again, YANMAR technology has proven itself to be reliable in a wide range of commercial marine engines. In addition to this, to stay a head of the game we are continually making new technology that meets tightening emissions regulations. In addition to providing our customers with the products they need, we also improve "Life Cycle Value" of our products.

With a focus on harmony with nature,

YANMAR delivers optimized solutions that support longer ship life.



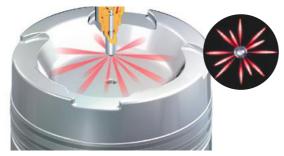


\* Tier III is applied in general waters ECA = Emission Control Area IMO = International Maritime Organization NOx = Nitrogen Oxides SOx = Sulfur Oxides YANMAR EcoDiesel is addressing the stricter IMO Tier II regulation NOx limits with improvements to combustion technologies of engine.

# **ASSIGN combustion system**

# • Staggered Layout Multi-Hole Nozzle

The vibration noise mainly in the low frequency band was difficult to reduce until now. However, we can drastically reduce it by the metal spring with high quality vibration damping performance. We will contribute to further improvement of the shipboard environment.

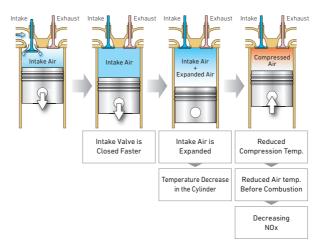


Staggered Layout Injection System

# High pressure miller cycle system

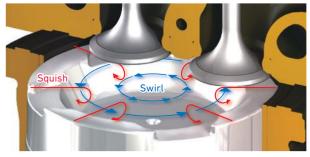
# Miller type cam

By finishing the intake stroke earlier, the intake air expands and temperature in the cylinder decreases, and by reducing air temperature before combustion in the next compression stroke, the NOx emission is reduced.



# • Air Flow Motion

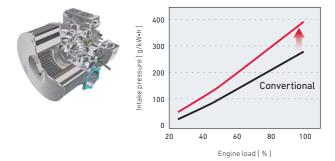
The optimally shaped air intake port generates a suitable swirl (votex flow) in the combustion chamber as well as a squish in the compression stroke. This promotes fuel / air mixing, improving combustion efficiency.



Intake Swirl and Souish

# • High pressure ratio turbocharger

Increasing the intake pressure by high pressure ratio turbocharger during the short intake stroke ensures the quantity of charged air and fixes the cylinder pressure to restrain the increase of the specific fuel consumption.



# **NEW TECHNOLOGY** YANMAR SOLUTION

# SCR system

# 2-stage turbocharging system



# SCR system developed in-house by YANMAR to meet to IMO Tier III NOx regulations.

YANMAR has developed SCR system that meets to IMO Tier III regulations, which require an 80%, i.e. big reduction in NOx compared with Tier I. Making use of our original technology and wealth of experience, we have created a system whose design and functionality are optimized for marine vessels, and which is perfectly matched for use with diesel engines, both in ECA and non-ECA waters. In addition, repeated verification tests have been conducted on ocean-going vessels ( equipped with SCR system for 3 auxiliary engines ) to further improve the system.



On board SCR system installation on test bench

# • Maintaining highly NOx reduction performance whilst ensuring safety.

The by-pass branching section and catalytic reactor have been integrated into a single unit, achieving high-performance NOx reduction. Engines equipped with our SCR system is obtained NOx certification (Scheme A), whilst maintaining performance onboard. Additionally, a urea injection nozzle is installed downstream from the branching section, preventing ammonia from leaking into the by-pass line.

# • Long lifetime of catalyst.

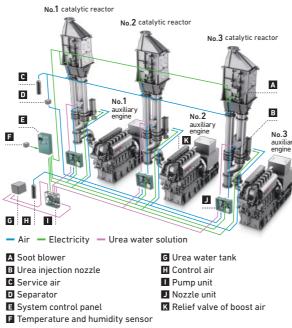
Catalyst degradation occurs due to the flow of small amounts of exhaust gas into the catalyst line when the by-pass is in operation. Specification not to flow the exhaust gas realizes longer lifetime of catalyst.

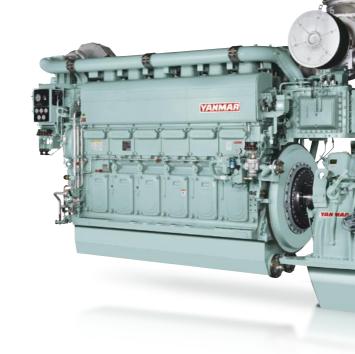
	Standard spec.	Optional spec. 1	Optional spec. 2
Changeocver valve installed to catalystic reactor outet	—	○*1	_
Purge air	Req'd	Not req'd	Not req'd
Blower fan unit	_	_	○ *2

\*1 Overall height of catalystic reactor outlet becomes higher than standard \*2 To be installed on hull side : 2019-

# • Automatic control for multiple engines.

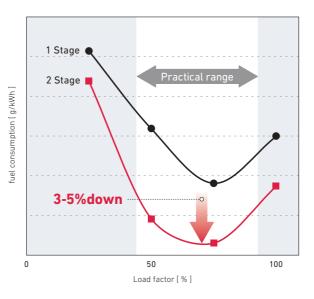
Control unit integrates all devices including catalytic reactors mounted to each individual engine. A single pump unit and control panel can manage system for multiple engines, allowing the system to remain compact.





# Evolution of high pressure Miller cycle system

We aguired the air by using the "2 stage turbocharging system" in spite of advanced closing timing of suction valve to compare with "1 stage turbocharging system". As a result, we could achieve the low fuel consumption in wide load.



Note: Specifications may differ according to vessel classification



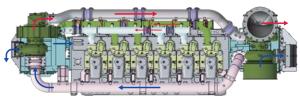
# Ultra low fuel consumption of 4-stroke medium speed diesel engine.

YANMAR has always pursued low fuel consumption as its corporate creed "Fuel reward to Nation" since foundation. This time, we developed the "2-stage turbocharging system" compliant with IMO secondary regulation, further evolving the engine, achieving fuel economy far superior to the conventional engine.

# • Simple system

It is easy to maintain the system, because it is simple system that two turbochargers and two air coolers are only connected by suction air pipes and exhaust pipe.

○ Top view



Intake ----> Exhaust

# Unchanged mountability and Good acceleration

We arranged turbocharger & air-cooler unit on both sides of the engine. By this structure, we could achieve the equivalent mountability as the base engine by keeping the height of engine. This engine has good acceleration at low load by adapting dynamic pressure type exhaust manifold.



# Marine dual fuel engine

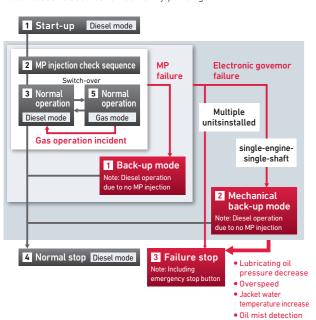


# Comply with environmental regulations by using both diesel and gas fuels.

The use of natural gas is now attracting attention within the marine engine sector, both as a means of addressing fluctuating fuel costs, and as a way of reducing the burden on the environment. Basing on our reliable engines that will improve life cycle value for our customers, YANMAR have developed a dual fuel engine that can use both diesel and gas, which complies with IMO NOx Tier III regulations as well as SOx Emission Control Area.

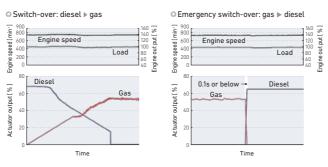
• Safe System for use in single-engine-single-shaft vessels

YANMAR has developed a unique control system. Through multiplexing of devices, this system achieves safety and redundancy even with single-engine-single-shaft vessels, allowing you to navigate with peace of mind. Note: Vessel classification currently pending



# • Switch fuels even at 100% output

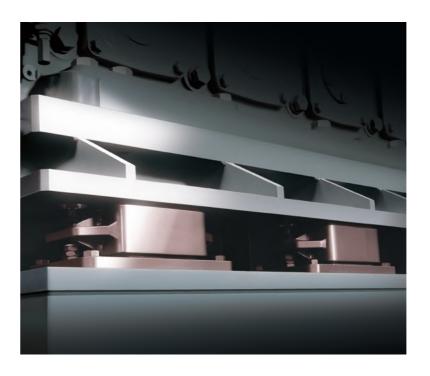
Freely select which fuel to use. The system makes it possible to switch from diesel mode to gas mode during navigation, with no output restrictions. Furthermore, during emergencies the system can shift safely and instantaneously from gas mode back to diesel mode.



# • Can operate with natural gas in any region

Through real-time analysis of cylinder internal pressure together with high-speed control, this system avoids abnormal combustion (knocking) even when running on natural gases with a low methane number. Offering superior combustion stability, this engine can operate with natural gas in any region and with no output restrictions.

# Marine spring vibration isolating system

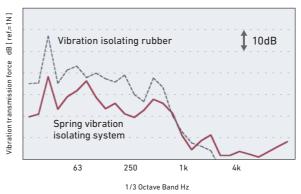


Ministry of Land, Infrastrure, Trnsport and Tourism approval Acquisition of certificate by Nippon Kaiji Kyokai Association

# • Reduce vibration noise inside ship

The vibration noise mainly in the low frequency band was difficult to reduce until now. However, we can drastically reduce it by the metal spring with high quality vibration damping performance. We will contribute to further improvement of the shipboard environment.

 $\ensuremath{\mathbb O}$  Isolation performance



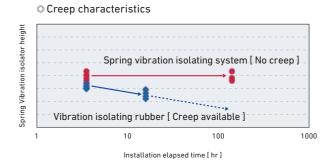
# Latest system to help comfort and reduce maintenance

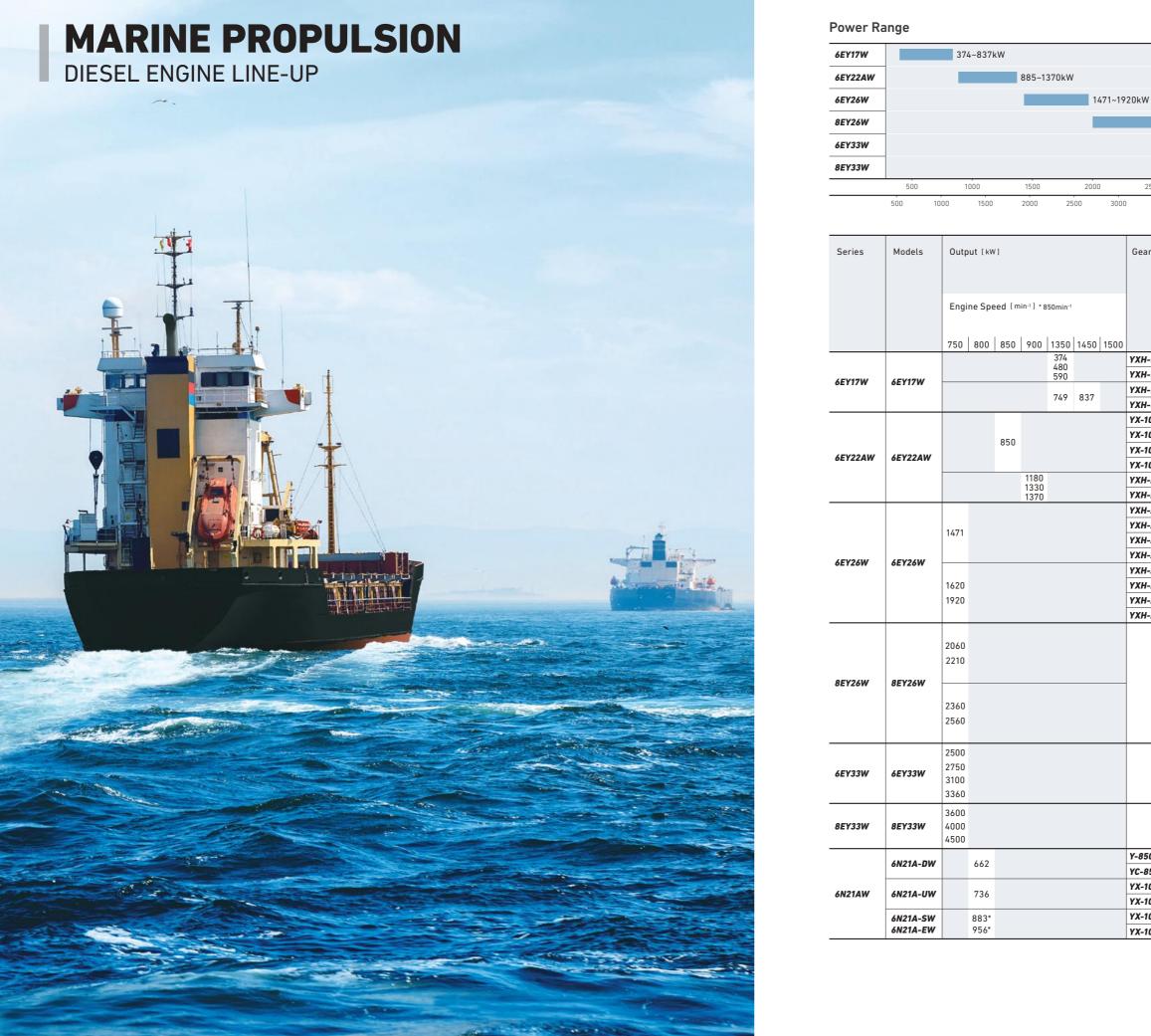
In YANMAR, utilizing the technology accumulated over many years in vibration isolating rubber for marine engines and metal spring vibration isolating system for land engines, we have developed a marine metal spring isolation system with support of Japan Railway Construction, Transport and Technology Agency.

It realizes more excellent vibration proofing effect and maintenance-free than rubber. And it helps comfortable shipboard environment and low cost.

# • Maintenance-free

There is no creep phenomenon in the metallic spring vibration isolating system, so it is almost unnecessary to replace and maintenance, and contributes to cost reduction.





-						
		25	00~33601	κW		
					3600	~4500kW
00	3000	35	00	4000	4500	[ kW ]
3500	4000	4500	5000	5500	6000	[PS]

	Gear	Dime	nsions	;		Α	,				
		[mm	]		-	A1			B	1	
							11).			G	
							`T	c		ļ	
			E	F			1	D			
				<u>[</u>	A3	A				mum Heig emoving	
										-	
D	VVII 500	A	A1	A2	A3 615	В	С	D	E	F 349	G
	YXH-500	2908 3091			794		1813		682 862	429	
	YXH-500L	2908	2410	2154	615	1305		620	682	349	1300
	YXH-500 YXH-500L				794		1882		862	429	
	YX-1000	3091									
		4574			1488				885	435	
	YX-1000C	4687			1601 1517				450 885	-	
	YX-1000	4603	3647	2965	1517	1618	2416	666	450	435	1922
_	YX-1000C YXH-2000	4836			1550				450 1145	- 590	
	YXH-2000 YXH-2000C	4810			1807				555	- 590	-
	YXH-2000C	5702			1882				1145	- 590	
								842		- 570	
	YXH-2000MC YXH-2000	5880 5483		3563	2322 1882		3112		555	- 590	
	YXH-2000	5465			2070	1804			1145 555	- 570	
-	YXH-2500C	5710	4271		1890				1145	- 590	1900
	YXH-2500MC	5880			2320				555	370	
	YXH-2500MC	5491			1890				1145	- 590	
	YXH-2500C	5601			2070				555	- 570	
	TAN-2300C	5601			2070				555	-	
							3257	842	7		
							3542	1127			
							2845	430			
-	-	-	5090	5022	-	2085	2045	430		-	1900
							3257	842			
							3542	1127			
							2845	430			
							2045	400			
	-	-	5700	4520	-	2335	3695	1025	-	-	2372
		-	7125	5585	-	2555	4040	1025	-	-	2372
	_		7125	5505		2000	4040	1025			2372
	Y-850	3920			1158				814	359	
	YC-850	4051			1289				455	-	1802
	YX-1000	4053			1199			601	885	435	
	YX-1000C	4086	2776	2733	1232	1420	2081		450	-	
	YX-10000	4059			1205				885	435	
	YX-1000C	4092			1238				450	-	
	. A-10000	4072			1200				400		





Engine Model		6EY17W						
No. of Cylinders		6						
Cylinder Bore×Strol	ke [mm]			170×230				
Rated Output [kW(P	'S)]	374 (508)	480 (653)	590 (802)	749 (1018)	837 (1138)		
Engine Speed [min-	1]		1350		1400	1450		
Dry Weight [kg]				3880				
Propeller Type				for F.P.P.				
		YXH-500						
Marine Gear Model	Offset -			YXH-500L				
Reduction Gear	Offset	2.53, 3.04, 3.48						
Ratio ( Ahead )	Uliset		3.5	57, 4.07, 4.48, 4	.96			
Marine Gear	Offset -	700						
Dry Weight [kg]	Unset	1667						
Total Dry Weight	Offset -			4580				
with Marine Gear [kg]	Unset			5547				

8EY26W Power: 2060~2560kW



Engine Model	8EY26W					
No. of Cylinders	8					
Cylinder Bore×Stroke [mm]	260×385					
Rated Output [kW(PS)]	2060 (2801)	2210 (3005)	2360 (3209)	2560 (3481)		
Engine Speed [min-1]		75	50			
Dry Weight [kg]	24500					





Engine Model 6EY22AW								
No. of Cylinders		6						
Cylinder Bore×Stro	oke [mm]	220×320						
Rated Output [kW(F	PS)]	885(	1203)	103	30 (1400)	1180 (1604)	1330 (1808)	1370 (1863)
Engine Speed [min	-1]	850	900	850	900		900	
Dry Weight [kg]					10	10000		
Propeller Type		for F.P.P.						
Maria Cara Madal	Offset	YX-1000			YXH-2000			
Marine Gear Model	Co-Axial	YX-1000C				YXH-2000C		
Reduction Gear	Offset	:	2.03, 2.36,	, 2.78, 3	.32	2.23, 2.58, 2.79, 3.03		
Ratio ( Ahead )	Co-Axial	2.03, 2.36, 2.78, 3.32			2.23, 2.58, 2.79, 3.03			
Marine Gear	Offset		24	00			4750	
Dry Weight [kg]	Co-Axial		25	65		5050		
Total Dry Weight	Offset		12505		12556	14861		
with Marine Gear [kg]	Co-Axial		12670		12721	15161		



Engine Model No. of Cylinders Cylinder Bore×Stroke [mm] Rated Output [kW(PS)] Engine Speed [min-1] Dry Weight [kg]

	Engine Model
	No. of Cylinders
	Cylinder Bore×Stroke (mn
	Rated Output [kW(PS)]
	Engine Speed [min-1]
	Dry Weight [kg]

This Photograph Shows Model 6EY33

6EY26W
Power: 1471~1920kW



Engine Model		6EY26W							
No. of Cylinders			6						
Cylinder Bore×Stro	oke [mm]			260>	<385				
Rated Output [kW(F	PS)]	1471	(2000)	1620 (	2203)	1920 (	2610)		
Engine Speed [min	-1]			75	50				
Dry Weight [kg]			18500						
Propeller Type		for C.P.P.	for F.P.P.	for C.P.P.	for F.P.P.	for C.P.P.	for F.P.P.		
Marine Gear Model	Offset	YXH-2000M	YXH-2000	YXH-2500M	YXH-2500	YXH-2500M	YXH-2500		
Marine Gear Model	Co-Axial	ҮХН-2000МС	YXH-2000C	YXH-2500MC	YXH-2500C	YXH-2500MC	YXH-2500C		
Reduction Gear	Offset	2.23, 2.58, 2.79, 3.03							
Ratio ( Ahead )	Co-Axial	2.23, 2.58, 2.79, 3.03							
Marine Gear	Offset	3900	4750	3950	4800	3950	4800		
Dry Weight [kg]	Co-Axial	4300	5050	4400	5150	4400	5150		
Total Dry Weight	Offset	22549	23349	22640	23490	22640	23490		
with Marine Gear [kg]	Co-Axial	22949	23649	23090	23840	23090	23840		

This Photograph Shows Model 6EY26 [ IMO Tier I ]

6N21AW Power: 662~956kW

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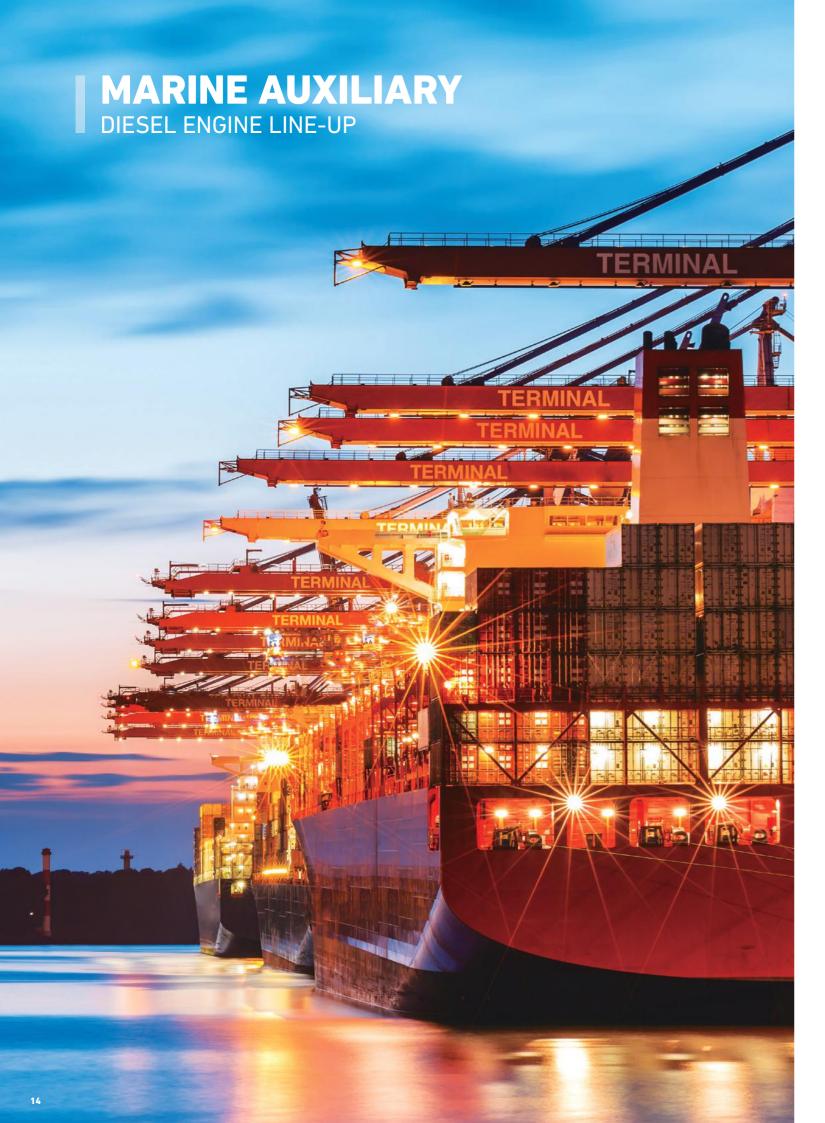


Marine Gear	Offset	
Dry Weight [kg]	Co-Axial	
Total Dry Weight	Offset	
vith Marine Gear [kg]	Co-Axial	

	6EY33W									
	6									
n]	330×440									
	2500 (3399)	2750 (3739)	3100 (4215)	3360 (4568)						
	750									
	39100									
		OEV	2214/							

		8EY33W	
		8	
n]		330×440	
	3600 (4895)	4000 (5438)	4500 (6118)
		750	
		50900	

Engine Model		6N21A-DW	6N21A-UW 6N21A-SW 6N21A-E							
No. of Cylinders		6								
Cylinder Bore×Stro	ke [mm]	210×290								
Rated Output [kW(	PS)]	662 (900)	736 (1000)	883 (1200)	956 (1300)					
Engine Speed [min	-1]	80	00	85	50					
Dry Weight [kg]			8000							
Propeller Type		for F.P.P.								
	Offset	Y-850	0 YX-1000							
Marine Gear Model	Co-Axial	YC-850	YX-1000C							
Reduction Gear	Offset	1.84, 2.07, 2.35, 2.68	2	2.03, 2.36, 2.78, 3.32	3.32					
Ratio ( Ahead )	Co-Axial	1.84, 2.07, 2.35, 2.68	2	2.03, 2.36, 2.78, 3.32	2					
Marine Gear	Offset	2050		2400						
Dry Weight [kg]	Co-Axial	2150		2565						
Total Dry Weight	Offset	10128	10478	0478 104						
with Marine Gear [kg]	Co-Axial	10228	10643 10659							



**Generator Capacity** 



Series	Models	Output	[kW]				Dimens [mm]	sions G	B		A2	A		
		Engine	Speed [	min-1]				um Height I noving Pisto	n ( <del>· E</del>	F	Ì	D	→!	
		720	750	900	1000	1200	A	A2	В	с	D	E	F	G
	6NY16L-HW				200	265	3097							
	6NY16L-DW				245	310	3097	]						
6NY16LW	6NY16L-UW				270	355	3117	1972	1265	1813	2530	940	800	1983
	6NY16L-SW				310	400	3112							
	6NY16L-EW				353	441	3172							
	6N165L-UW				353	441	3182	1982	1341		2700			
	6N165L-SW			353					1557	]				
6N165LW	0N105E-5W				397	485	3332	2012	1341	1999	2800	990	800	2105
	6N165L-EW			397			3332	2012	1557		2000			
	ONTOSE-EW				441	530			1341					
6EY18LW	6EY18LW	400-	~615				4441	2751	1493	2255	3620	1070	915	2564
6EY18ALW	6EY18ALW			455	~615		4391	2751	1489	2255	3620	1070	915	2564
02110A20	of home in			660	~800		4680	2751	1407	2255	3720	1070	/13	2304
6EY21ALW	6EY21ALW			880~1020			4845	2730	1618	2602	3860	1180	950	2752
6EY22LW	6EY22LW	660~	1080				5452	3337	1678	2630	4120	1180	985	2907
6EY22ALW	6EY22ALW			880	~1500		5647	3337	1782	2675	4310	1180	985	2907
6EY26LW	6EY26LW	1400~	~1620				6474	3974	1847	3520	5270	1420	1250	3150
0212020	0212020	1730~	-1840				6774	0//4	1047	0020	0270	1420	1200	0100
		1900~	-2130				8258				6720			
8EY26LW	8EY26LW	22	45				8358	5290	2030	3665	6800	1420	1250	3150
		24	2245 2450				8418				6840			
6EY33LW	6EY33LW	2750~	-3600				8950	5280	2355	3895	7130	1780	1370	3742
8EY33LW	8EY33LW	4000~	-4800				10640	6655	2555	4470	7950	1780	1620	3992

The dimensions for the diesel engine generator sets are simply reference values. The values may differ for different generator manufacturers.





Engine Model	6NY16	6NY16L-HW		SL-DW	6NY16	SNY16L-UW		6NY16L-SW		SL-EW
No. of Cylinders					(					
Cylinder Bore×Stroke [mm]					160;	<200				
Rated Output [kW(PS)]	200 (272)	265 (360)	245 (333)	310 (421)	270 (367)	355 (483)	310 (421)	400 (544)	353 (480)	441 (600)
Generator Capacity [kWe]	180	240	220	280	240	320	280	360	320	400
Engine Speed [min-1]	1000	1200	1000	1200	1000	1200	1000	1200	1000	1200
Dry Weight [kg]	2880 I 5870									
Total Weight (Gen. Set) [kg]										



6N165LW
Generator Capacity : 320~480kWe



Engine Model	6N165	SL-UW	6	N165L-S	w	6N165L-EW				
No. of Cylinders		6								
Cylinder Bore×Stroke [mm]				165:	×232					
Rated Output [kW(PS)]	353 (480)	441 (600)	353 (480)	397 (540)	485 (660)	397 (540)	441 (600)	530 (720)		
Generator Capacity [kWe]	320	400	320	360	450	360	400	480		
Engine Speed [min-1]	1000	1200	900	1000	1200	900	1000	1200		
Dry Weight [kg]	4100									
Total Weight (Gen. Set) [kg]	64	6410 7160								

• 1000min<sup>-1</sup> : for MDO Application Only. • 900min<sup>-1</sup> : for HFO Application Only. This Photograph Shows Model 6N165L [ IMO Tier I ]





Engine Model		6EY18LW 6EY18ALW											
No. of Cylinders		6											
Cylinder Bore×Stroke [mm]		180×280											
Rated Output [kW(PS)]	400 (544)	00 450 500 550 615 455 500 550 615 660 680   444) (612) (680) (748) (836) (619) (680) (748) (836) (925) (						745 (1013)	800 (1088)				
Generator Capacity [kWe]	360	400	440	500	560	400	450	500	560	600	620	680	750
Engine Speed [min-1]		73	20 / 75	50					900 /	1000			
Dry Weight [kg]		6600											
Total Weight (Gen. Set) [kg]		11200 12100											



Generator Capacity : 800~940kWe



No. of Cylinders

Engine Model

Cylinder Bore×Stroke [mm]

Rated Output [kW(PS)]

Generator Capacity [kWe]

Engine Speed [min-1]

Dry Weight [kg]

Total Weight (Gen. Set) [kg]

Genera	tor Capacity	600~1	425k\	Ne
Patr	RÅT HÅT HAT AV	an-		
				-
	TELE			
	ALCA	M		SA S

6EY22[A]LW

Total Weight (Gen. Set) [kg]

<b>Y26LW</b>	Engine Model		6EY2	26LW		
or Capacity : 1300~1720kWe	No. of Cylinders		e	5		
	Cylinder Bore×Stroke [mm]		260>	<385		
	Rated Output [kW(PS)]	1400 (1903)	1620 (2203)	1730 (2352)	1840 (2502)	
	Generator Capacity [kWe]	1300	1500	1600	1720	
NA A TITE	Engine Speed [min-1]		720 /	/ 750		
	Dry Weight [kg]		185	500		
	Total Weight (Gen. Set) [kg]	298	300	30600		

		6EY21ALW	
		6	
n]		210×290	
	880 (1197)	970 (1319)	1020 (1387)
]	800	900	940
		900	
		8800	
g]		16000	

Engine Model		6EY22LW						6EY22ALW						
No. of Cylinders		6												
Cylinder Bore×Stroke [mm]		220×320												
Rated Output [kW(PS)]	660 (897)													
Generator Capacity [kWe]	600	680	740	800	900	1020	0 800 900 950 1000 1100 1200 1300 142						1425	
Engine Speed [min-1]			720	/ 750						900 /	1000			
Dry Weight [kg]	11200 10500													
Total Weight (Gen. Set) [kg]			18	500						18	100			





Engine Model			8EY26LW							
No. of Cylinders		8 260×385								
Cylinder Bore×Stroke [mm]										
Rated Output [kW(PS)]	1900 (2583)	2030 (2760)	2130 (2896)	2245 (3052)	2450 (3331)					
Generator Capacity [kWe]	1800	1900	2000	2100	2300					
Engine Speed [min-1]			720 / 750							
Dry Weight [kg]		24500								
Total Weight (Gen. Set) [kg]		40000	40200	45000						





Engine Model	6EY33LW			
No. of Cylinders	6			
Cylinder Bore×Stroke [mm]	330×440			
Rated Output [kW(PS)]	2750 (3739)	3000 (4079)	3360 (4568)	3600 (4895)
Generator Capacity [kWe]	2550	2800	3200	3450
Engine Speed [min-1]	720 / 750			
Dry Weight [kg]	38500			
Total Weight (Gen. Set) [kg]	63000			





Engine Model		8EY33LW		
No. of Cylinders	8			
Cylinder Bore×Stroke [mm]	330×440			
Rated Output [kW(PS)]	4000 (5438)	4500 (6118)	4800 (6526)	
Generator Capacity [kWe]	3800	4300	4600	
Engine Speed [min-1]	720 / 750			
Dry Weight [kg]	50900			
Total Weight (Gen. Set) [kg]	90200			

# **POWER SOLUTION BUSINESS AMAGASAKI FACTORY**

Amagasaki factory started in 1936 as world's first factory to produce small sized diesel engines. Today, the factory mass produces large-sized diesel engines for marine and generator use, and also produces diesel and gas engines for land use and general power source. From 1983, the factory also produces gas turbines, and continues to produce high quality products ever since.





engine technology.



# Certified by various ship classification societies

The Amagasaki factory has been certified by the world's 10 major ship classification societies. Its voluntary inspection program was certified by the 10 ship classification societies for the first time in the world.

NK : Nippon Kaiji Kyokai
ABS : American Bureau of Shipp
BV : Bureau Veritas
CCC - China Classification Social

Certifications of 10 major shipping classification societies.

R	UKAS UKAS UKAS		R	UKAS
ISO 9001	001		ISO 14001	001
*1 ) ISO 9001: International Qua	ality Control	-	*2 ) ISO 14001: International Env	vironmenta

System Standard of the Management System Standard of the International nternational StandardizationOrganization, Standardization Organization ( Certification No. 912208 ) (Certification No. 770250)

# Internationally certified quality control and environmental response

In July 1992, Power Solution Business was certified under ISO 9001\*1 by a certification authority in England, Lloyd's Register Quality Assurance Limited (LRQA). Responding swiftly to environmental issues, in June 1996 Amagasaki factory became one of the first land-use and marine diesel engine manufacturing facilities to be ISO 14001\*2 certified. Furthermore, YANMAR instantaneously attained the International Maritime Organization (IMO) Tier II and III certification for the regulation of NOx emission levels. YANMAR maintains an internationally acclaimed reputation for leading edge technology that has environmental conservation at its forefront.

# Highly quality and efficient production system

Amagasaki factory uses its unique, high performance devices and advanced machines for automatic and laborsaving operation. Furthermore, a suitable order-entry system matching each product is applied and controlled with an accurate quality management system. Therefore, we are able to produce highly reliable products to customers. YANMAR is the only company that produces the entire engine integrally within one factory.

# Research and development with advanced technology

YANMAR continues to research and develop environmental-friendly technology in a higher degree, such as developing cleaner emission gas, low fuel consumption, and less vibration and noise, based on our unique

DNVGL
IRS : Indian Register of Shippi
<b>KR</b> : Korean Register of Shippi
LR : Lloyd's Register of Shippin

RINA : Registro Italiano Navale RS : Russian Maritime Register of Shipping

# WORLDWIDE SERVICE NETWORK



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NETHERLANDS COUNTRY CODE '31

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- NICOVERKEN HOLLAND B.V. Algerastraat 20, 3125 BS Schiedam The Netherlands TEL: 10-2380999 FAX: 10-2380990 E-MAIL: shiprepair@nicoverken.nl WEB: www.nicoverken.nl
- FUJI TRADING (MARINE) B.V. Kortenoord 2-8 3087 AR Rotterd The Netherlands TEL: 10-429-8833 FAX: 10-429-5227

NORWAY COUNTRY CODE - 47

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• ANLEGG OG MARINE SERVICE AS Energiveien 10, Stavanger ( Head Office ) N-4056 Tananger Norway TEL: 5163-7500, EMERGENCY PHONE: 4040-1621 E-MAIL: post@anlegg-marine.no WEB: www.anlegg-marine.no

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• OVERSEAS ENGINEERING DIVISION. TEL: 6-6489-8048 FAX: 6-6481-610

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• IND-AUST MARITIME PVT LTD. C-6/2, T.T.C, M.I.D.C. Pawane, Turbhe. Navi Mumbai 400 705, Maharashtra, India TEL: 22-2763-3178 FAX: 22-2789-2529 E-MAIL: meenasingh@indaus

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GOLTENS CO. LTD. DUBAI BRANCH Al Jadaf Ship Docking Yard P.O. Box 2811, Dubai, U.A.E. TEL: 4-324-1642 FAX: 4-324-1963 WEB: www.goltens.com

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# PHILL\_NIPPON KYOEI CORPORATION

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### AVP MARINE AND INDUSTRIAL SERVICE INC.

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# AZUMI CORPORATION

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TRADING CORPORATION 905 Philam Homes EDSA, 1104 Quezon City, Philippines TEL: 2-622-3448 E-MAIL: info@allcertifiedequipment.com WEB: www.allcertifiedequipment.com/

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- PLUS SERVICE CO. Room 3806, Centum Leaders Mark B/D, 1514 U-Dong, Haeundae-gu, Busan, 612-889, Korea TEL: 51-745-8200~1 FAX: 51-745-8203 E-MAIL: plusbusan@gmail.com
- CHIBA MARINE KOREA CO., LTD. -90, Chunghak-Dong, Yeongdo-gu, Busan, Korea TEL: 51-418-8998 FAX: 51-418-5880 E-MAIL: chibako@korea.com

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- JAITCO 10199 Kurraba Road, Neutral Bay, N.S.W. 2089, Australia TEL: +81-89-956-8927 FAX: +81-89-956-8927
- JAPAN MARINE ENGINEERING CO..LTD 475 Warrigal Road Mooral Victoria Australia 3189 TEL: 3-9555-5277 FAX: 3-9555-5344 E-MAIL: sales@jmeaust.com.au
- POWER EQUIPMENT PTY LTD- HEAD OFFICE 10-12 Commercial Drive Lynbrook, VIC, 3975 TEL: 3-9709-8500 E-MAIL: info@powerequipment.com.au WEB: www.powerequipment.com.au/

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- PAPUA NEW GUINEA COUNTRY CODE . 675 .
- LUTHERAN SHIPPING P.O. Box 1459 Lae, Papua New Guinea TEL: 42-6190 FAX: 42-5806 TELEX: NE 44172

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- MARINE TURBO & DIESEL INC. 090 7th Street Richm Ca 94801, U.S.A. TEL: 510-236-3525 FAX: 519-236-3576
- GOLTENS MIAMI CO. INC. 2323 N.E.Miami Court · Miami Florida 33137 U.S.A. TEL: 305-576-4410 FAX: 305-576-3827
- TRANSMARINE PROPULSION SYSTEM, INC 5434 West Crenshaw Tampa Florida, 33634 U.S.A.
- TEL: 813-830-9180 FAX: 813-830-9181 BAY DIESEL & GENERATOR 3736 Cook Boulevard.
- Chesapeake, VA 23323-1604 USA TEL: 757-485-0075 FAX: 757-485-0242
- UNITED WORLD ENTERPRISE, INC 6310 Winfree Housto Texas 77087 U.S.A. TEL: 713-641-1915 FAX: 713-641-2717
- GOLTENS HOUSTON INC 7214 Clinton Drive Houston TX 77020 USA TEL: 713-487-4900 FAX: 713-487-4904

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- YANMAR SOUTH AMERICA MANAUS BRANCH Rua Jonatas Pedrosa Numero 50 Bairro Centro Manaus 69020-110 TEL: 92-3347-9205
- METALOCK BRASIL LTDA Rua Visconde do Rio Branco 20/26, 11013-030, Santos, SP, Brazil TEL: 13-3226-4686 FAX: 13-3226-4680 E-MAIL: santos@metalock.com.b WEB: www.metalock.com.br
- MANUTENÇÃO E REPAROS DE MOTORES DIESEL (ROMAGA) Rua Pedro Alves, 18 / 20 / 22 / 22 fds 01 e 02 Santo Cristo Rio de Janeiro - RJ 20220-281 TEL: 21-2263-3115 WEB: www.romaga.com.br

## EQUADOR COUNTRY CODE - 593 -

MOTORES DEL PACÍFICO S.A. Av. Francisco de Orellana, Alborada XIII etapa, Mz 29,C.C. Albotrece, locales 1 y 2, Guayaquil - Ecuador Tel : 4-2174-067 , 4-6033-350 WEB: motoresdelpacifico.com

# PARAGUAY COUNTRY CODE - 595 -

ADRIASOL S.A. Ruta km 19,5, Transchaco, Asunción, Paraguay TEL: 21-756099 WEB: www.adriasolsa.com

# ARGENTINE COUNTRY CODE - 54 -

- TALLERES LILO S.A. Defensa 1883 - Dock Sud - Avellaneda - Buenos Aires, Argentina TEL: 11-4222-1289 WEB: www.tallereslilo.com.ar/
- VN PROPUL SION S R L Mar de Plata 7600 Buenos Aires - Argentina TEL: 011-4553-4026 WEB: vnpropulsion.com/en
- JOSE V. NATALICHIO Av. Regimientos de Patricios 176 1ª B (C1205ADO) Ciudad Autonoma De Buenos Aires-Argentina TEL: 911-4300-8226 FAX: 911-4361-3001

# HISTORY

- 1912 Founded as Yamaoka Hatsudoki Kosakusho.
- 1936 Founded as Yamaoka Nainenki (internal combustion engine) Company Ltd. with 3 million yen on a 40,000m<sup>2</sup> site in Nagasu Oda-mura, Kawabe-gun, Hyogo Pref. Manufactured diesel engines together with Yamaoka Hatsudohki Kosakusho (engine mfg.) Co., Ltd.
- 1952 Name changed to Yanmar Diesel Engine Co., Ltd.
- **1968** Awarded Deming Prize for pursuing distinguished quality control.
- 1978 Plant certified by ABS (American Bureau of Shipping) and LR (Lloyd's Register of Shipping), becoming the first plant in Japan to be so honored by the major ship classification organizations
- of Japan, U.K. and U.S.A., the major marine transportation countries of the world.
- 1984 Plant certified by NV ( Det Norske Veritas ).
- **1991** Production level of large-sized engines reached 100.000 units.
  - Plant certified by RINA (Registro Italiano Navale).
- 1992 Certified by LRQA (Lloyd's Register Quality Assurance) for ISO9001 Quality Assurance System.
- **1997** Certified under IS014001 (International Standard for Environmental Management System ) by LRQA in June, first among Japanese engine manufacturers.
- 1998 Three series of Yanmar marine engines certified first in Japan by IMO (International Maritime Organization) for complying with its NOx emissions in regulations.
- 10-10-10
- **1999** Our new products of diesel engine " SAVETEN " series which advance of low NOx and low fuel oil consumption are on the commercial.
- 2002 The Name of the company changed to YANMAR Co., Ltd.
- **2005** Received supervision for approved factories by BV (Bureau Veritas).
- **2006** The Large Power Products Operations Business celebrated its 70th anniversary.
- **2007** Completion of the Amagasaki Plant Development Laboratory, aimed at strengthening emissions standards and systems for developing new products as well as strengthening systems for producing large-sized products.
- **2008** Received supervision for approved factories by KR (Korean Register of Shipping).





- **2009** Received supervision for approved factories by CCS (China Classification Society).
  - The 6EY18 engine model received a certificate from IMO (International Maritime Organization) for NOx Tier II standards that will be applicable from 2011, making Yanmar the first domestic ship engine manufacturer to receive the certificate.
  - Received a designation for approved factories by GL (Germanischer Lloyd).
- 2010 Released Model 6EY22.



- 2012 YANMAR celebrated the 100th anniversary of its founding. • Received a designation for approved factories by IRS (Indian Register of Shipping).
  - Released Model 6EY17.



- **2013** Received a designation for approved factories by RS (Russian Maritime Register of Shipping).
- 2014 Released Model 6EYG26L.
- 2015 Released Model 6EY33.
  - Released SCR for Model 6EY26.







2016 • Released Model 6EY26DF Released

Marine spring vibration isolating system