



MARINE DIESEL ENGINES

6HYM-WET Series

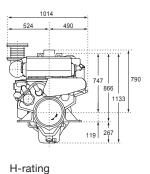
LONG STROKE | IMO Tier II Compliant | Mechanical Engine Control

Configuration	4-cycle, Vertical, Turbo-charged with sea watercooled intercooler diesel engine				
Maximum output at crankshaft	S: 515 kW@2200 rpm [for planing hull] L: 478 kW@2150 rpm M: 441 kW@2100 rpm H: 368 kW@1950 rpm	[700 mhp@2200 rpm] [650 mhp@2150 rpm] [600 mhp@2100 rpm] [500 mhp@1950 rpm]			
Displacement	13.733 ltr				
Bore x stroke	132.9 mm × 165 mm				
Cylinders	6 in-line				
Combustion system	Direct injection				
Starting system	Electric starting motor [DC 24V]				
Flywheel housing size	SAE #1, 14 inch				
Cooling system	Constant high temperature cooling with Heat exchanger				
Cooling fresh water capacity	40 ltr + 1.5 ltr [reservoir tank]				
Lubrication system	Forced lubrication with gear pump				
Lubricating oil capacity	36 ltr				
Lubricating oil grade	SAE30, 40 or SAE15W-40				
Direction of rotation [crankshaft]	Counterclockwise viewed from stern				
Dry weight without gear	1385 kg				
Environmental	IMO Tier II				
Fuel consumption [at rated output]	S: 210 gr/kW hr	L: 210 gr/kW hr			
	M: 207 gr/kW hr	H: 203 gr/kW hr			

DIMENSIONS [UNIT: MM]

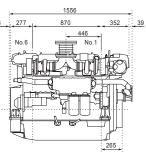
S/L/M-rating

Front view, engine only

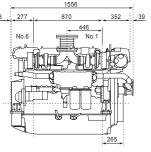


Front view, engine only

Right side view, engine only

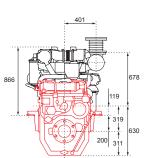


Right side view, engine only

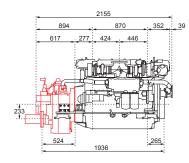


Rear view with

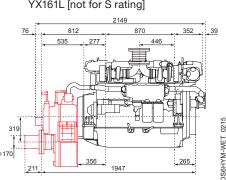
YXH160 gearbox



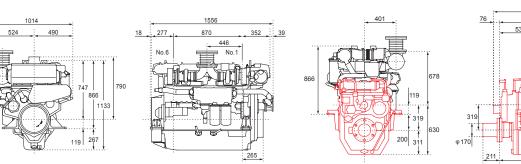
Right side view with YXH160 gearbox



Rear view with gearbox YX161L [not for S rating]



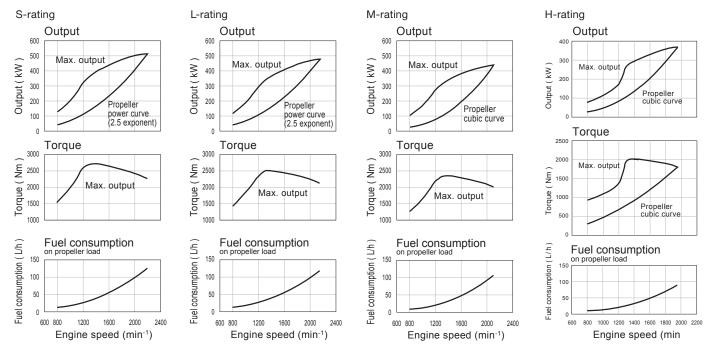
Right side view with gearbox YX161L [not for S rating]





YANMAR

PERFORMANCE CURVES



Rating definitions: hp = 0.7355 kW Ratings are based on conditions of 100 kPa, 30% relative humidity at 25° C. S= For applications where use of rated power is less than 30 minutes continuous out of every 90 minutes and operation is less than 1000 hours per year. When combined with a correctly matched propeller which allows the engine rated speed to be achieved in a fully loaded vessel state, the reduced-power operation can be at or below 50 rpm of the rated speed.

L= For applications where use of rated power is less than 2 hours continuous out of every 5 hours and operation is less than 2000 hours per year. When combined with a correctly matched propeller which allows the engine rated speed to be achieved in a fully loaded vessel state, the reduced-power operation can be at or below 50 rpm of the rated speed.

M= For applications where use of rated power is less than 10 hours continuous out of every 16 hours and operation is less than 3000 hours per year. When combined with a correctly matched propeller which allows the engine rated speed to be achieved in a fully loaded vessel state, the reduced-power operation can be at or below 50 rpm of the rated speed.

H= For applications where use of rated power is less than 24 hours continuous and operation is less than 4000 hours per year.

Fuel rates: Specific gravity 0.835 g/cc, low calorific value 42700 kj/kg [10200 kcal/kg], Cetane No.45

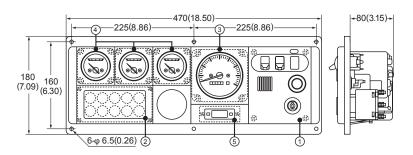
MARINE GEARS SPECIFICATIONS

Direction of rotation [propeller shaft]

Model	YXH-160			YX-161L [not for S rating]			
Туре	Hydraulic multi-disc clutch						
Dry Weight	390 kg			620 kg			
Reduction Ratio [Ahead]	1.97	2.46	3.05	3.65	4.08	4.55	
Prop. shaft speed [at rated output]	990	793	639	534	480	429	

Clockwise or counter-clockwise viewed from stern

INSTRUMENT PANEL D-TYPE [UNIT: MM]



- 1 Switch unit
- Key switch
- Alarm buzzerAlarm buzzer
- stop switch
- Illumination switch

- 2 Alarm lamp unit with Alarm monitor device
- Battery not charging
- C.W. high temp.
- L.O. low pressure
 Clutch oil pressure
- L.O. filter clogged
- C.W.level

- 3 Tachometer unit
- Tachometer with hour meter

- 4 Sub meter unit
- L.O. pressure meter
- C.W. temp. meter • Boost meter [Turbo]
- 5 Clock unit

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