



MARINE DIESEL ENGINES

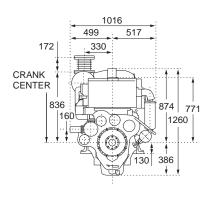
6HA2M-WHT Series

LONG STROKE | IMO Tier II Compliant | Mechanical Engine Control

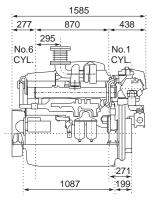
Configuration	4-cycle, Vertical, Turbo-charged with Fresh watercooled			
	intercooler diesel engine			
Maximum output at crankshaft	M: 257 kW@1950 rpm	[350 mhp@1950 rpm]		
	H: 204 kW@1880 rpm	[278 mhp@1880 rpm]		
Displacement	13.140 ltr			
Bore x stroke	130 mm × 165 mm			
Cylinders	6 in-line			
Combustion system	Direct injection			
Starting system	Electric starting motor [DC 24V]			
Flywheel housing size	SAE #1, 14 inch			
Cooling system	Constant high temperature cooling with Heat exchanger			
Cooling fresh water capacity	66 ltr + 1.5 ltr [reserve tank]			
Lubrication system	Forced lubrication with gear pump			
Lubricating oil capacity	38 ltr			
Lubricating oil grade	SAE30, 40			
Direction of rotation [crankshaft]	Counterclockwise viewed from stern			
Dry weight without gear	1455 kg			
Environmental	IMO Tier II			
Fuel consumption [at rated output]	M: 217 gr/kW hr	H: 217 gr/kW hr		

DIMENSIONS [UNIT: MM]

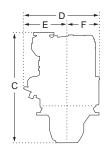
Front view, engine only



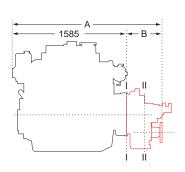




Front view with gearbox YX-120



Left side view with gearbox YX-120



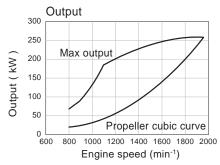
Model	Α	В	С	D	E	F
6HA2M-WHT×YX-120	2005	420	1272	1016	499	517
6HA2M-WHT×YX-120L	2039	454	1384	1016	499	517

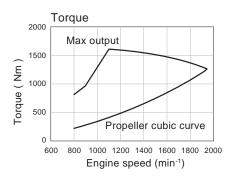


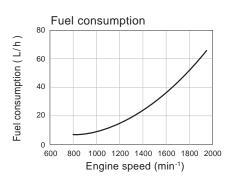


PERFORMANCE CURVES

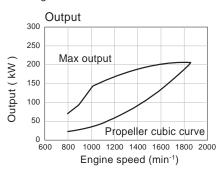
M-rating

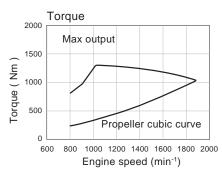


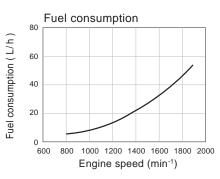




H-rating





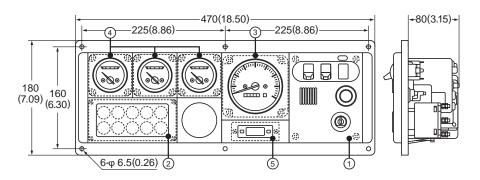


Rating definitions: hp = 0.7355 kW Ratings are based on conditions of 100 kPa, 30% relative humidity at 25°C. M= For applications where use of rated power is less than 10 hours continuous and operation is less than 3000 hours per year. H= For applications where use of rated power is less than 24 hours continuous and operation is less than 4000 hours per year. Fuel rates: Specific gravity 0.835 g/cc, low calorific value 42700 k/kg [10200kcal/kg], Cetane No.45.

MARINE GEARS SPECIFICATIONS

Model		YX-120			YX-120L		
Туре	Ну	Hydraulic multi-disc clutch			Hydraulic multi-disc clutch		
Dry Weight		315 kg			411 kg		
Reduction Ratio [Ahead]	2.03	2.57	3.04	4.00	4.59		
Prop. shaft speed [at rated output]	960	758	641	488	425		
Direction of rotation [propeller shaft]	Clockwise or o	Clockwise or counter-clockwise viewed from stern			Clockwise or counter-clockwise viewed from stern		

INSTRUMENT PANEL D-TYPE [UNIT: MM]



- 1 Switch unit
- Key switch
- Alarm buzzer
- Alarm buzzer stop switch
- Illumination switch

- 2 Alarm lamp unit with
 - Alarm monitor device
- Battery not charging
- C.W. high temp.L.O. low pressure
- Clutch oil pressure
- L.O. filter cloggedC.W.level

- 3 Tachometer unit
- Tachometer with hour meter

- 4 Sub meter unit
- L.O. pressure meterC.W. temp. meter
- Boost meter (Turbo)
- 5 Clock unit Clock