

SPAIR PARTS FOR DIESEL ENGINE CHN 25/34 - for one overhaul 8 cylinder engine.

КОМПЛЕКТ ЗАПАСНЫХ ЧАСТЕЙ ДЛЯ ДВИГАТЕЛЯ 8ЧН 25/34-2 - одна моточистка.

Contact: brovertek@gmail.com

Ask price and terms of delivery.

Remarks:

- 1) Prices in this list may change
- 2) Quantity spares for overhauling for some position depends on technical condition (for instance: cylinder liners, bearings, valve seats etc.)
We give the quantity for overhauling for good technical condition.
- 3) For stock - We mean quantity for 3 diesel engines.

Fig.	Pos.	Drawing	Description	Quantity for 8 cyl. Eng.	Quantity for 1 overhaul	Remarks
6		32-0100	Flywheel			
6	2	40-010301-1	Buffer block	40	40	Replacement if overhauling Generator
6	3	40-010302-1	Plate (special steel)	36	36	-"- -"- -"- -"-
8			Bedplate			
8	28	32-110101	Lower bushing (main bearing shell)	9	4	Steel - aluminium 4,46 mm \ Condition
8		53-1101B	Lower bushing (main bearing shell)	9	4	Steel - babbitt 4,46 mm
8	29	32-110101-02	Upper bushing (main bearing shell)	10	4	Steel - aluminium 4,46 mm
8		53-1101B	Upper bushing (main bearing shell)	10	4	Steel - babbitt 4,46 mm
8	39	32-110002	Half-ring	2	Condition	Condition
8	40	32-110101-01	Lower bushing (main bearing shell)	1	1	Steel - aluminium 4,49 mm
8		53-1101B-01	Lower bushing (main bearing shell)	1	1	Steel - babbitt 4,49 mm
8	50	85-110021	Gland ring	1	1	
		4x40 СТП 3387-0837-78	Cotter pin	100	100	For main bearing Nut and Con. Rod Nut

[Marine Technical Library – http://engine.od.ua](http://engine.od.ua)

Manufacturer's instructions, Spare parts code books, Workshop manuals for your success marine business

CHN 25/34-2

9			Cylinder-block				
9	25	70-130035-A	Sealing ring for cyl. Liner	16	16		
9	26	63-130002-2	Working cylinder liner	8	2	Condition	
9	27	70-130040	Cylinder cover stud	16			
9	28	M20x1,5.8.45. CTP 3387-0822-78	Nut	16			
9	29	70-130049	Nut	16			
9	30	70-130028	Stud	16			
9	35	70-130801	Overflow branch	16		In case of strong corrosion - replacement	
9			Nut on overflow branch	16			
9			O-ring on Overflow branch	16	16		
9			Cooper Gasket between cyl. Liner and block	8	8		
9			Copper Gasket between cyl. Liner and cyl. Cover 1,5 mm	8	10	2 or 1 pcs per cyl. - adjustment the burn chamber	
9			Copper Gasket between cyl. Liner and cyl. Cover 1,0 mm	8	10	_"_ "_"_ "_"_ "_"_	
11		68-1307	Crankcase shield				
11	9	70-130706	Sealing ring	8	8		
11	11	68-130702	Packing cord	8	8		
13		22-1400 04-1400	Cylinder cover compl.	8			
13	3	53-1402	Gasket	8	8		
13	10	36x27x2 ,CTП 3387-0430-79	Cooper Gasket (under safety valve)	8	8		
13	11	70-140039-B	Cooper Gasket (under fuel valve)	8	8		
13	15	70-140038	Injector flange	8			
13	17	53-140034	Inlet valve bush	8	8		
13		53-1421	Exhaust valve bush	8	8		
13	18	70-140037	Lower plate	16	Condition	Condition	
13	19	53-140010	Inside spring	16	Condition	Condition	

4H 25/34-2

13	20	53-140009	Outside spring	16	Condition	Condition
13	21	70-140036	Spring cap	16	Condition	Condition
13	22	70-140035	Valve lock	16 set	8 set	Condition
13	27	70-140016	Sealing Ring (under overflow shell)	8	8	
13	28	20x14.2x1 ЦТП 3387-0430-79	Cooper Gasket (under offerflow shell)	8	8	
13	29	70-140014-A	Cooper Gasket (under Starting Valve)	8	8	
13	32	40-1412	Gasket (Copper-Asbest)	8	10	
13	36	53-140004	Valve seat	16	8	Condition
13	37	53-140006 / 53-1403	Exhaust valve	8	8	Condition
13	38	53-14005	Inlet valve	8	8	Condition
13	39	70-140012	Block	16	16	
14		53-1401	Valve drive			
14	1	53-140106	Axle	8	Condition	Condition
14	4	53-140102	Thrust ring	16	Condition	Condition
14	5	53-140107-A	Rocker support	16	8	Condition
14	6	№943/40	Bearing	16	8	Condition
14	7	M18x1,5.8.45.05 ЦТП 3387-0827-78	Nut	16	8	Condition
14	8	53-140101	Rocker	16	6	Condition
14	9	53-140103	Ring		Condition	Condition
14	12	70-140104-A	Rocker roller	16	16	
14	13	70-140103	Roller axle	16	16	
14	15	70-1404	Starting valve compl.		Condition	
14	3	70-140407	Piston	8	Condition	Condition
14	5	M10-7H.8.45 ЦТП 3387-0823-79	Nut	8	Condition	Condition
14	6	6 ЦТП 3387-0447-78	Nipple	8	Condition	Condition
14	7	20x14,2x1 ЦТП 3387-6430-79	Gasket	8	Condition	Condition

CHN 25/34-2						
14	10	70-140405	Spring	8	Condition	Condition
14	11	70-140403	Valve piston	8	Condition	Condition
14	13	70-140404	Valve spindle	8	Condition	Condition
16		53-1405-4	Pressure release valve compl.	8	4	Condition
17		24591-B-03	Injector Compl.	8	8	Set+4 minimum for stok
17	3	3,5x16x29 21-140709	Spring	8	8	
17	4	1-140711-1	Adjusting screw	8	8	
17	7	10,5x16x2 HK 90-64	Gasket	8	8	
17	8	24607-A-01	Spray tip	8	8	
17	9	C1-140704	Filter	8	8	
17	10	C1-140702-A	Captive nut	8	8	
18		53-1409-1	Safety valve compl.	8	Condition	
19		53-1415	Overflow shell			
19	1	40-141503	Sealing ring	8	8	
19	3	53-141501-B	Overflow shell	8	2	Condition - cracks or breaks - result carelessly clamping
19	5	24x18,2x1 CTП 3387-0430-79	Gasket	8	8	
23		32-2100-2	Piston			
23	2	32-210001-2	Piston	8	Condition	Very difficult item - May be very long time of delivery
23	3	32-2101-1	Piston pin Compl.	8	Condition	
23	4	32-210101-1	Piston Pin	8	Condition	
23	5	32-210104	Stopper	8	Condition	
23	6	044-050-36-21	Ring	8	Condition	

4H 25/34-2						
23	7	Б105.65Г СТП 3387-0802-78	Ring	8		Condition
23	8	53-210008-A	Oil control ring	16	16	
23	9	32-210008	Oil control ring	16	16	
23	10	53-210007-A	Compression ring	24	24	
23	11	34-210007	Compression ring upper	8	8	
23	12	32-210011	Stopper	8		Condition
23	13	6 65Г СТП 3387-0818-78	Washer	8		Condition
23	14	M6x10.66.45 СТП 3387-0806-78	Bolt	8		Condition
23	15	32-2102	Piston cover	8		Condition
23	16	M10x16.66.45 СТП 3387-0804-78	Bolt	8		Condition
23	17	32-210006	Washer	8		Condition
23	18	32-210104-01	Stopper	8		Condition
23	19	Б52.65Г СТП 3387-0802-78	Ring	8		Condition
23	20	M12x25.66.45 СТП 3387-0812-78	Screw	8		Condition
24		34-2200	Connecting rod			
		34-2200-01	Connecting rod			
24	9	34-220004	Connecting rod bushing	8	4	Condition
24	10	32-220101/02 Set	Bushing of Connecting rod big end	8	4	Steel - aluminium 5,47 mm \ Condition
24		53-220101/02 Set	Bushing of Connecting rod big end	8	4	Steel - babbitt 6,97 mm
26		08-3300	Valves drive			
26	4	85-3304-Б	Tappet rod	16	8	Condition
28		85-3303	Pusher compl.	8		
28	4	85-330304	Axle	8	4	Condition
28	5	85-330303	Roller	8	4	Condition

CHN 25/34-2					
29	72-4800-2	Governor drive			
	1 72-480006	Gear-shaft	1		Condition
	14 № 205	Bearing	2		Condition
30	72-4800-2	Fuel pump drive compl.			
	1 85-510006-B	Pusher	8	8	Condition
	11 85-330304	Axle	8		Condition
	12 85-330303	Roller	8		Condition
31	53-5600-2	Fuel booster pump compl.			
	3 53-560202-1	Coupling	1		
32	06-5800	Safety regulator			
	1 PCY3-21-24V	Operating stop-device (2 nd degree of automation)	1		
36	B3-207-000	Hand pump PH-20			
	14 B3-207-026-1	Collar	2		
37	32-6000(32-6000-02)	Oil pump			
	1 32-600003	Driver shaft	1		
	6 32-600002	Driving shaft	1		
	27 32-600102	Bushing	2		
38	32-6002	Front cover			
	2 32-600209	Bushing	2		
40	53-6200	Oil filter			
	11 100-01 ЭФ.01.000-01	Filter element	48	10	

41		4H 25/34-2	Fuel-flow oil filter		
	7	6-4-04	Fuel-flow filter element NARVA	8	16
	22	185-195-46-2-2	Ring	8	
48		2OM.000-33 (2OM.000-38)	Oil cooler		
	21	C183.5163.12	Gland ring	1	1
		C183.5163.13	Intermediate ring	1	
51		2OB-000-02	Water cooler		
	8	C183.5163.12	Gland ring	1	1
		C183.5163.13	Intermediate ring		
75		306-161.000.6	Fine fuel filter 2TФ-4		
	2	ЭТФ-4 Э06-161.005.2	Filter element	2	2
76		306-161.006.11	Cover		
	10	Э06-161.309.	Sealing ring	3	3
78		962Г.0116.23.000	Fuel pump compl.	8	
	3	962Г.0116.23.002	Sleeve		
	4	962Г.0116.23.005	Lower disk		
	5	962Г.0116.23.003	Plunger spring		
	6	962Г.0116.23.010	Plunger pair		
	11	70-500018-1	Rack		
	14	962Г.0116.23.020	Delivery valve	8	8
	15	962Г.0116.23.007	Sealing ring		
	16	961B.0612.23.005	Limited		
	17	C1-500015-A	Spring		
	23	27x34x1 HK-90-64	Gasket		
79		3001-00-00	Speed governor OPH-30 or OPH-50		
			RPK		

		Turbo-compressor TK23H40		
91	2301.00.010.02	Block thrust bearing	1	1
93	2301.00.030	Block bearing	1	1
1	2301.01.010	Sleeve	1	1
2	2301.02.102	Wheel labyrinth	1	1
1	2301.03.102	Bushing	1	1
2	2301.03.103	Bushing	1	1
12	2326.06.107	Sealing ring	4	4