

Technical Documentation Engine Spare Parts Catalogue

Engine L 48/60

Works No. Edition only for Information

Plant No.

6645-1

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Introduction

- 1 Introduction
- 2 List of Assemblies
- 3 Spare Parts (Engine)

Spare parts/spare parts catalogues

Maintenance and repair work can only be carried out properly if the necessary spare parts are available. They are to be kept on stock or ordered in time. The ordering numbers required for the delivery of spare parts can be looked up in the spare parts catalogues. This is the spare parts catalogue for the engine.

The organisational pattern of this spare parts catalogue is explained in Section 1.3. Ordering numbers for components of the turbocharger, for measuring, control and regulating equipment and for the engine and systems accessories are given in other modules of the technical documentation. References to this are given in Section 1.2.

Yours sincerely,

MAN B&W Diesel AG

Spare Parts Catalogues as Modules of the Technical Documentation

1.2

Survey

Spare parts catalogues serve for ordering spare parts and to identify components from MAN B&W Diesel AG's scope of supply. The required information is partly to be taken from other sources of information. The following modules are available within the technical documentation system:

| Components/subassemblies | Sources of information | Volume of the technical documentation |
|---|---|--|
| Engine | Spare parts catalogue | B3 |
| Turbocharger | Spare parts catalogue | C3 |
| Tools (Engine) | Information contained in the work cards | B2 |
| | List | B6 |
| Tools (Turbocharger) | List in the turbocharger tool box | / |
| | Information contained in the work cards | C2 |
| Measuring, control and regulating instruments | List of measuring and regulating instruments | D1 to D... |
| Engine and system accessories | Spare parts catalogue/spare parts sheet depending on manufacturer and product | E1 to E... |

Table 1. Spare parts catalogues and equivalent sources of information

Spare parts for engines and turbochargers

Spare parts for engines and turbochargers can be identified by means of the spare parts catalogues contained in Volumes B3 and C3 of the technical documentation. Illustration sheets are provided which permit to identify the ordering numbers via item numbers. The spare parts sheets are arranged according to the order of the subassemblies.

Spare parts for tools/ordering of tools (engine and turbocharger)

Complete tools can be ordered using the tools list in Volume B6 of the technical documentation, or by means of the list of contents in the tool box for turbochargers. The ordering numbers, however, can also be looked up in the respective work cards contained in Volumes B2 and C2. In this way, it is also possible to identify/order individual parts of the tools.

Spare parts for measuring, control and regulating systems

Information on spare parts for measuring, control and regulating instruments, e.g. temperature sensors, relays, transducers, pneumatic and hydraulic valves, can be gathered from the documents contained in the Volumes D1 to D..., especially from the "List of measuring and regulating instruments" and the "Control diagram".

Spare parts for engine and system accessories

For information concerning spare parts for the engine accessories, e.g. the oil mist detector, and for the system accessories, e.g. filters, separators, water softening plants and the like, please refer to the documentation contained in Volumes E1 to E... These documents include the spare parts catalogues and spare parts lists of the respective suppliers.

For ordering spare parts and in case of technical problems with such components, please contact MAN B&W Diesel AG or our authorised Service centres. This way, you maintain your warranty claims. We, on the other hand, ensure that you receive genuine spare parts exclusively.

Organisation and Use of the Spare Parts Catalogue

1.3

Instructions for use

What does the spare parts catalogue contain/what not?

The spare parts catalogue covers

- all essential components of the engine,
- pipes with a nominal diameter ≥ 10 mm,
- parts for use in the operating systems and associated pneumatic/hydraulic systems.

The spare parts catalogue does not contain

- subordinate or plant-specific insulations/coverings and
- subordinate cabling, or cabling leading away from the engine/carried out by others.

What can be done if parts are not found?

If parts have to be ordered which the spare parts catalogue does not contain or that are not found, the component and the place where it is installed/mounted should be described as precisely as possible with instant photos possibly attached. Where parts from sub-supplied equipment are concerned, which cannot be found in the sub-suppliers documentation, the information given on the technical data plate should be stated. Your attention is drawn to the information given under the key word "Representation/assignment of adjacent parts" at the end of this section.

Validity/sources of fault

Spare parts catalogues are specifically compiled for the engine version concerned. The present spare parts catalogue is only applicable for the engine or engine group of the works number or group of works numbers given on the cover sheet.

△ △ Important! Spare parts catalogues cannot be transferred from one engine to another.

An exception are catalogues called "Office editions", in which all the available sheets of variants of all subassembly groups are contained. Because of the numerous possibilities of faulty use, spare parts catalogues of this type are restricted to internal use.

Spare parts catalogues, which are handed over in advance for information, are marked as "Information edition" by means of a red reference sheet.

*△ △ Important! Information editions are
Not suitable for ordering spare parts!
Not suitable for stock planning!
Not suitable for taking over into EDP systems!*

Exchange sheets

Due to the order-specific revision of the spare parts catalogue, a later exchange service is not necessary as a rule. In case supplementary sheets or exchange sheets are sent to you in spite of that, they are of particular significance. Please make sure that sheets for supplementation or exchange are integrated in all the spare parts catalogues that are available.

Further sources of fault

If an engine undergoes modifications in the course of time and MAN B&W Diesel AG does not prepare new drawings reflecting such modifications and if therefore a new spare parts sheet is not drawn up either, the engine operator himself should enter a warning in his spare parts catalogue to avoid that wrong equipment is ordered.

Supply of modified components

Since our engines undergo upgrading development, it may happen that when spare parts are ordered later on the parts supplied differ from the ones supplied originally, which, however, serve the same purpose as the latter. In such cases, the identity card of the part supplied will contain a corresponding reference.

Organisation and characteristic features

Organisational pattern

The order of the sheets in the spare parts catalogue follows the subassembly group system of the engine (similarly to the work cards in Volumes B2 and C2). The subassembly group list is part of the following section. It consists of two illustration sheets and one table arranged in the order of subassembly group numbers.

Subassembly groups



The subassembly group column is characterised by the symbol shown at the left. Subassembly groups whose numbers are put in parentheses, are not available on all engines. Subassembly groups whose numbers are marked with *, are not shown in the subassembly group list. Instead, an arrow is shown in the subassembly group list.

Ordinal number

The ordinal number at the right-hand top of the spare parts sheets consists of the three-digit subassembly group number and a variant number corresponding to the design variant.

Sheet number

The sheet number consists of the print number 66.... at the bottom left, and the ordinal number on its right.

Item numbers

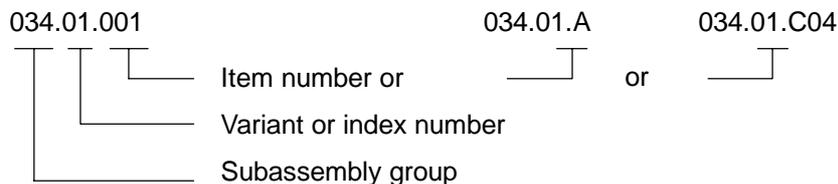


The item numbers of the illustration sheets are repeated in the text sheets. They lead to the ordering number and the designation of the part. The item numbers are stated in the text sheet underneath the symbol shown on the left.

Ordering numbers



The ordering numbers appearing in the second column of the text sheet - underneath the symbol of a writing hand shown at the left - consist of the subassembly group, variant and item numbers. Instead of the item number, there can also be a letter as in the first column.



Letters contained in ordering numbers

Letters will appear in ordering numbers of engine components if

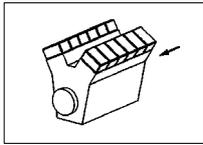
- components are combined to preassembled groups or
- units required for manufacturing reasons, and if
- a larger band width of specifications possibly applies, e.g. in case of piston rings, injection valve and injection pump elements.

Selection of the correct specification for the engine concerned by means of the respective engine characteristic values is the responsibility of MAN B&W Diesel AG.

Spare parts designation



Aid for orientation



Representation/assignment of neighbouring parts

The spare parts designation can be looked up under the corresponding language symbol in columns 3 to 6.

As an aid for orientation, scaled down representations of the engine are used in the illustrations. They show the engine from the coupling side. Arrows mark the line of vision.

The number of subassembly groups is relatively small, i.e. the number of vague boundaries/cases of doubt whether a part belongs to the subassembly group in question or the neighbouring one is also low. The following rules of representation/assignment should be observed:

- Studs belong to the component to which they are attached. The bolts of main bearings therefore belong to the crankcase, and so do the cylinder head bolts.
- Bushes/sleeves/pins belong to that component into which they are press-fitted. The water-carrying insert which surrounds the fuel injection valve, and the sleeves above belong to the cylinder head, and so do the valve seat rings of inlet and exhaust valves.
- O-rings/sealing rings belong to that part which has the corresponding groove.

Replacement of components by the New-for-old Principle

1.4

Components of high value that are defective or worn and which reconditioning or repair requires special know-how or equipment, can be replaced by the "Overhauled for old" principle. This is the case with

- Cylinder heads,
- piston crowns,
- valve cages and valves,
- fuel injection nozzles and pumps,
- governors
- compressed air starters/ordinary starters, and
- completely assembled rotors of turbochargers (cartridges).

These parts are available from stock as a rule. If not, they will be reconditioned/repared and returned to you. If such a requirement arises, please ask MAN B&W Diesel AG or the nearest Service Center to send you an offer that is specifically matched to your demand.

Ordering Spare Parts

1.5

Information required

To avoid queries, the following information should be provided when ordering spare parts:

Engine type xxxxxxxx
Works number of the engine x xxx xxx
Designation of the part xxxxxxxx
Ordering number xxx.xx.xxx
Quantity xx
Shipping address xxxxxxxx
Mode of shipment xxxxxxxx

Address

Please address your order to:

MAN B&W Diesel AG Telephone: (0821) 322-0
D-86224 Augsburg Telex: 53 796-0 man d
 Cable address: manbw
 Telefax: (0821) 322-3574

Company address

MAN B&W Diesel AG
Stadtbachstraße 1
D-86135 Augsburg

Designation of Spare Parts Supplied

1.6

Spare parts are designated prior to dispatch. For this purpose, orange tags or white identity cards are used.

Orange tags

Orange tags are used for parts, which are supplied in connection with the original scope of delivery.



Figure 1. Tag for new parts

An identification of the parts is possible with the aid of the

- ORDER-NO by means of the spare parts catalogue under SPARE PARTS
- ORDER-NO by means of the tools and spare parts lists under TOOLS and ADD SPARE PARTS.

The limitation of the assignment is possible with the aid of the

GROUP-NO by means of the list of subassemblies
 SPEC-NO by means of the index numbers of the delivery scope.

White identity cards

White identity cards are used for parts being delivered within the scope of service activities.

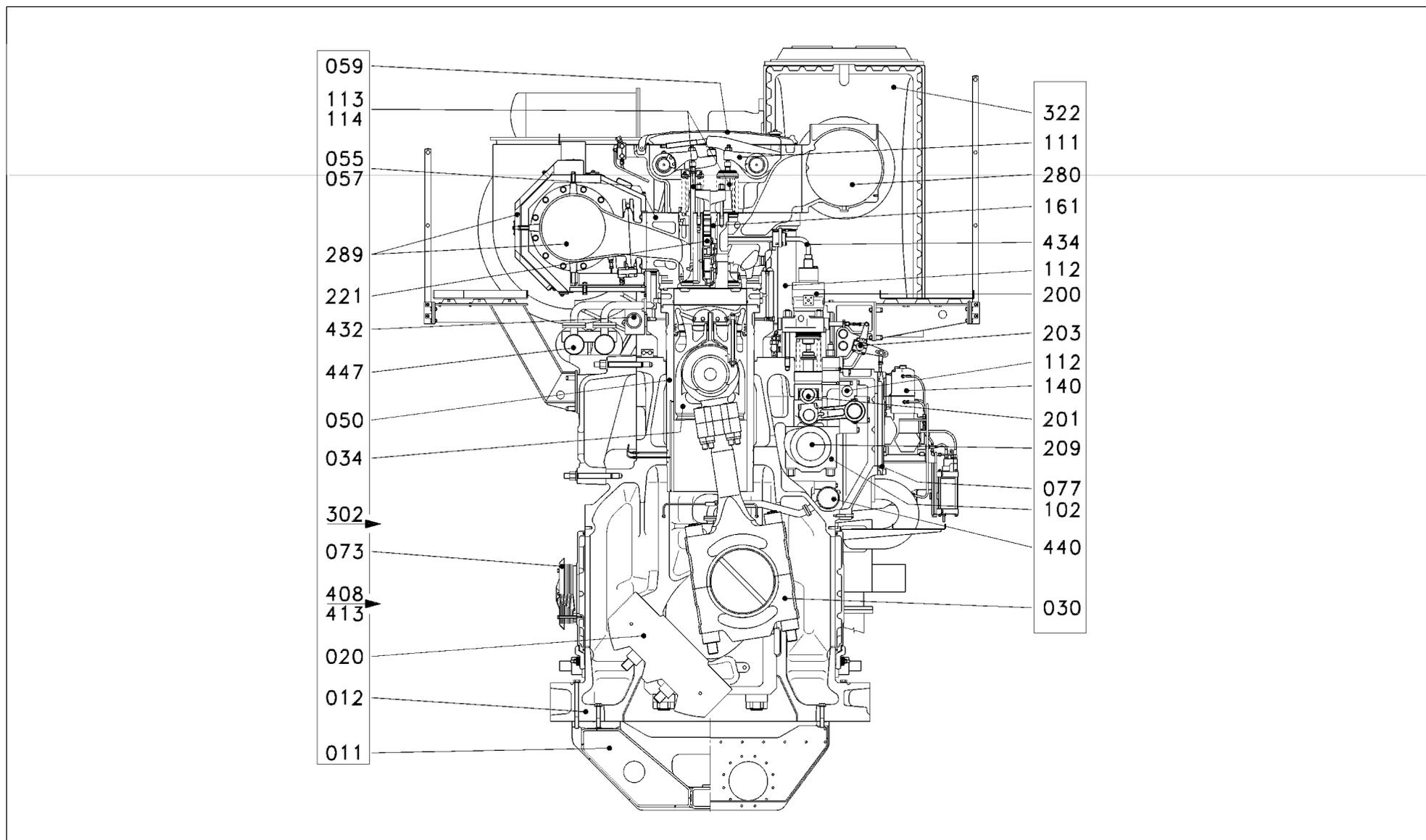
| | | | | | | | | |
|--|--|---|--|--|---|--|---------------------------------------|----------------------------|
|  | | Original-Ersatzteil Genuine Spare Part | | | | | | |
| | | Anlagename Name of plant MV DCI DREDGE VI | | Motor-/Turboladertyp Engine-/turbochargertyp W6V 17,5/22 MAL | | Menge/Quantity bestellt ordered 2 | | geliefert supplied 2 |
| Unsere Auftrags-Nr. Our order No. B 651275 | | Pos. Nr. Item 001 | Katalog-Nr. Catalogue No. 205-1429 | | Service-Nr. Service No. 2 526 698 | | lfd. Nr. ET Serial No. 0020 000 | |
| REF: 453/SP06/049/2333 | | | | | | Bestelldatum/Date of order 15.10.96 | | |
| Benennung/Description ZSB-OB.KRAFTST.DRUCKROHR UPPER FUEL DELIVERY PIPE ANLIEFERORT LV2 - A16 | | | | | | | | |

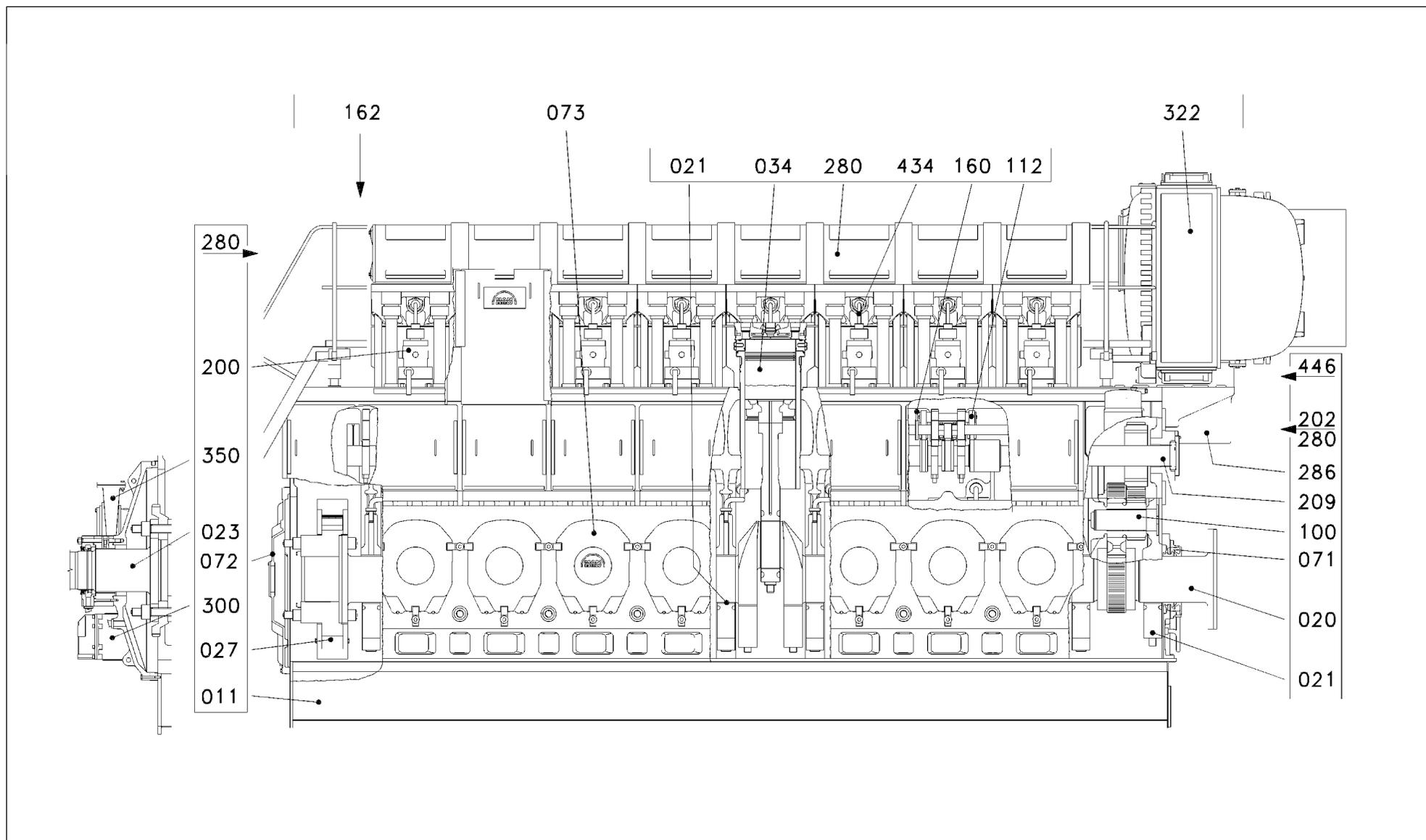
Figure 2. Identity card for service parts

The identity card permits to draw conclusions on the underlying order, and contains, among other things, the order number and the designation of the part.

List of Assemblies

- 1 Introduction
- 2 List of Assemblies
- 3 Spare Parts (Engine)





|  | D | GB | F | E |
|---|--|---|---|---|
| (011) | Ölwanne | Oil sump | Carter à huile | Cárter de aceite |
| 012 | Zylinderkurbelgehäuse | Cylinder crankcase | Carter du vilebrequin | Cárter del cigüeñal |
| 020 | Kurbelwelle | Crankshaft | Vilebrequin | Cigüeñal |
| 021 | Kurbelwellenlager | Main bearing | Palier du vilebrequin | Cojinete del cigüeñal |
| (023) | Kurbelwellenverlängerung | Crankshaft extension | Prolongement du vilebrequin | Prolongación del cigüeñal |
| 027 | Schwingungsdämpfer | Vibration damper | Amortisseur de vibrations | Amortiguador de vibraciones |
| 030 | Pleuelstange | Connecting rod | Bielle | Biela |
| 034 | Kolben | Piston | Piston | Émbolo |
| 050 | Zylinderbuchse | Cylinder liner | Chemise de cylindre | Camisa de cilindro |
| 055 | Zylinderkopf | Cylinder head | Culasse de cylindre | Culata |
| 057 * | Sicherheitsventil am Zylinderkopf | Safety valve on cylinder head | Soupape de sécurité dans la culasse de cylindre | Válvula de seguridad en la culata |
| 059 | Zylinderkopfhaube | Cylinder head cover | Chape de culasse de cylindre | Tapa de culata |
| 071 | Verschaltung auf Kupplungsseite | Covering on coupling end | Revêtement du côté d'accouplement | Revestimiento al lado del acoplamiento |
| 072 | Verschaltung auf Kupplungsgegenseite | Covering on free end of engine | Revêtement du côté opposé à l'accouplement | Revestimiento al lado opuesto del acoplamiento |
| 073 | Verschaltungen, Kurbelraumverschaltungen mit Entlastungsventil | Coverings, coverings of crankcase with relief valve | Revêtements, revêtements du carter avec soupape de décharge | Revestimientos, revestimientos del cárter con válvula de descarga |
| 077 | Verschaltung der Nockenwelle | Covering of camshaft | Revêtement d'arbre à cames | Revestimiento del árbol de levas |
| 100 | Steuerungsantrieb | Camshaft drive | Commande de la distribution | Accionamiento por ruedas dentadas |
| 102 | Nockenwellenlager | Camshaft bearing | Palier d'arbre à cames | Cojinete del árbol de levas |
| 111 | Kipphebel mit Lagerung | Rocker arm with bearings | Culbuteur avec logement | Balancín con cojinete |
| 112 | Ein- und Auslaßschwinghebel mit Stoßstange | Inlet and exhaust cam follower with push-rod | Basculeur d'admission et d'échappement avec tige de culbuteur | Seguidores de leva de admisión y escape con varilla de empuje |



|  | D | GB | F | E |
|---|----------------------------------|-------------------------------------|--|---|
| 113 | Einlaßventil | Inlet valve | Soupape d'admission | Válvula de admisión |
| 114 | Auslaßventil | Exhaust valve | Soupape d'échappement | Válvula de escape |
| 125 * | Bedienungseinrichtung | Operating device | Poste de commande | Dispositivo de manejo |
| 140 | Drehzahlregler mit Antrieb | Speed governor with drive | Régulateur de vitesse avec commande | Regulador de revoluciones con accionamiento |
| 160 | Anlaßsteuerschieber | Starting air pilot valve | Vanne d'asservissement de lancement | Distribuidor de arranque |
| 161 | Anlaßventil | Starting valve | Soupape de lancement | Válvula de arranque |
| 162 * | Hauptanlaßventil | Main starting valve | Soupape de lancement principale | Válvula de arranque principal |
| 200 | Kraftstoffeinspritzpumpe | Fuel injection pump | Pompe d'injection de combustible | Bomba de inyección de combustible |
| 201 | Kraftstoffeinspritzpumpenantrieb | Drive of the fuel injection pump | Commande d'injection de carburant | Accionamiento de la bomba de inyección de combustible |
| (202) * | Einspritzzeitpunktverstellung | Injection time adjusting device | Réglage de l'avance à l'injection | Regulación del momento de inyección |
| 203 | Regelgestänge | Control linkage | Tringlerie de régulateur | Varillaje de regulación |
| 209 | Nockenwelle mit Nocken | Camshaft with cams | Arbre à cames avec cames | Árbol de levas con levas |
| 221 | Kraftstoffeinspritzventil | Fuel injection valve | Soupape d'injection de combustible | Válvula de inyección de combustible |
| 280 | Ladeluftleitung | Charge air pipe | Conduite d'air de suralimentation | Tubería de aire de sobrealimentación |
| (280) * | Luftumblaseleitung | Air bypass pipe | Tuyauterie de dérivation d'air | Tubería de derivación de aire |
| 280 * | Druckmeßumformer mit Anbau | Pressure transducer with attachment | Convertisseur de mesure de pression avec montage | Convertidor de medición de presión con montaje |

|  | D | GB | F | E |
|---|---|---|---|---|
| 286 * | Abgasturboladeranbau | Mounting exhaust gas turbocharger | Montage turbocompresseur | Montaje turbosobrealimentador |
| 289 | Abgasleitung | Exhaust pipe | Tuyauterie d'échappement | Tubería de escape |
| 289 | Verschalung der Abgasleitung | Covering of the exhaust gas pipe | Revêtement du tuyauterie d'échappement | Revestimiento de la tubería de gas de escape |
| (300) | Schmierölpumpe | Lube oil pump | Pompe à huile de graissage | Bomba de lubricación |
| 302 * | Schmierölpumpe für Zylinderschmierung | Lube oil pump for cylinder lubrication | Pompe à huile de graissage pour lubrification du cylindre | Bomba de lubricación para la lubrificación de cilindros |
| 302 * | Schmierölpumpe für Ventilsitzschmierung | Lube oil pump for valve seat lubrication | Pompe à huile de graissage pour le graissage des sièges de soupapes | Bomba de lubricante para lubricar asientos de válvulas |
| 311 * | Kurbelraumventilierung | Crankcase venting | Ventilation du carter du vilebrequin | Ventilación del cárter del cigüeñal |
| 322 | Ladeluftkühler | Charge air cooler | Réfrigérant d'air de suralimentation | Refrigerador del aire de sobrealimentación |
| (350) | Kühlwasserpumpe | Cooling water pump | Pompe à eau de refroidissement | Bomba de agua de refrigeración |
| 400 * | Impulsgeber | Pulse pick-up | Emetteur d'impulsions | Generador de impulsos |
| 400 * | Impulsaufnehmer | Pulse pick-up | Capteur d'impulsions | Receptor de impulsos |
| (408) * | Grundlagertemperaturüberwachung | Temperature monitoring of main bearing | Surveillance de température du palier principal | Control de la temperatura del cojinete principal |
| 408 * | Anbauteile zum Triebraumdeckel für Splash-Oil | Fitting parts to crankcase cover for splash-oil | Pièces pour couvercle de carter pour système Splash-oil | Piezas de montaje para tapa del cárter con sistema Splash-oil |
| 413 * | Verkabelung am Motor für Splash-Oil-Temperaturüberwachung | Cabling on engine for splash-oil temperature monitoring | Cablage électrique sur le moteur pour système Splash-oil | Cableado en el motor para sistema Splash-oil |
| 413 * | Ölnebel detector | Oil mist detector | Détecteur de brouillard d'huile | Detector de neblina de aceite |
| 419 * | Indiziereinrichtung | Indicating device | Dispositif indicateur | Dispositivo indicador |
| 430 * | Rohrleitungen, allgemein | Pipes, general | Tuyauteries, général | Tuberías, general |



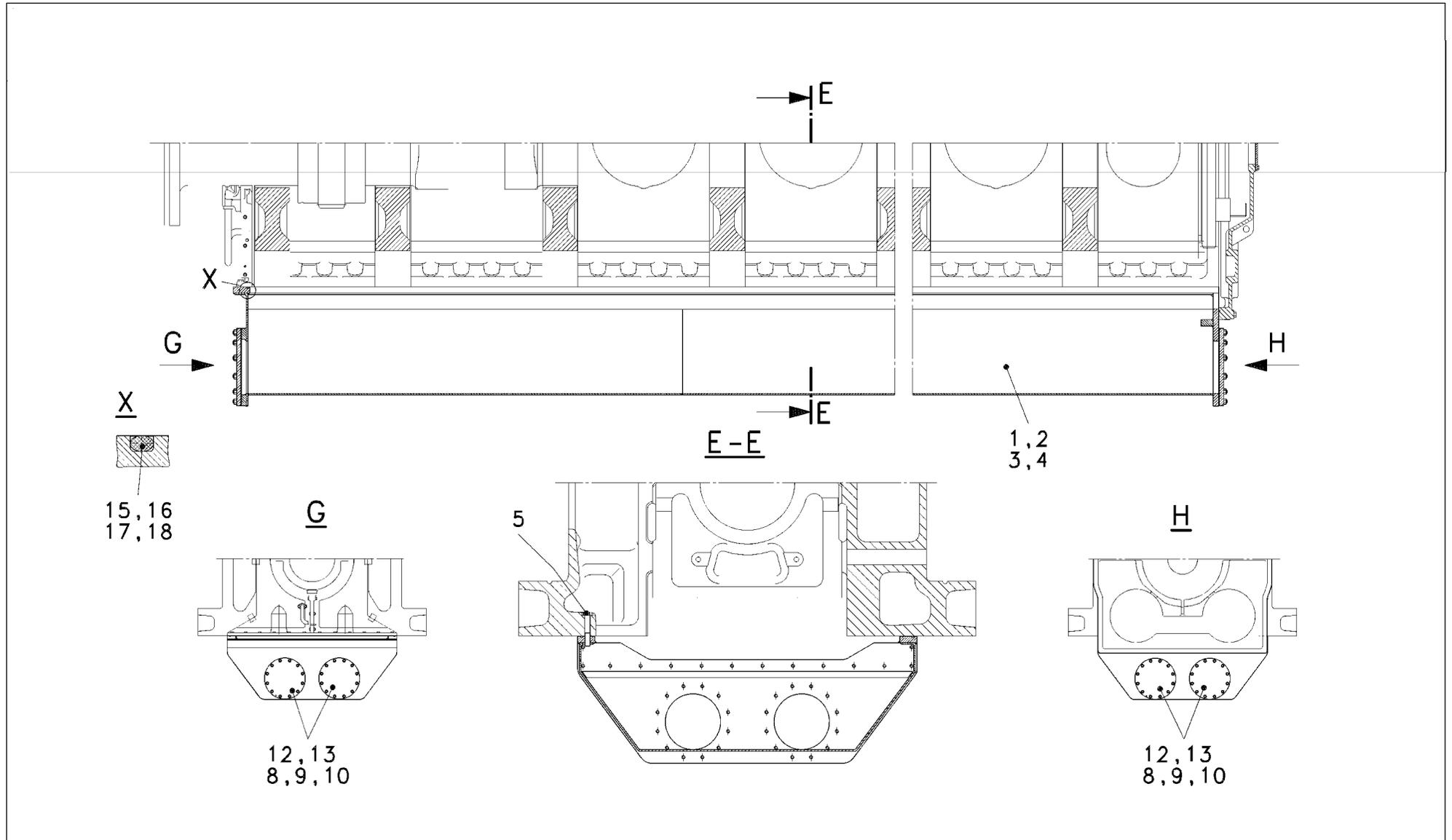
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|---|---|---------------------------|---------------------------------------|-------------------------------------|
| 432 | Anlaßluftleitung | Starting air pipe | Tuyauterie d'air de lancement | Tubería de aire de arranque |
| 434 | Kraftstoffeinspritzleitung | Fuel injection pipe | Tuyauterie d'injection de combustible | Tubería de inyección de combustible |
| 434 * | Kraftstoffleitung | Fuel pipe | Tuyauterie de combustible | Tubería de combustible |
| 440 | Schmierölleitung | Lubricating oil pipe | Tuyauterie d'huile de graissage | Tubería de aceite lubricante |
| 442 * | Kondenswasserablauf | Condensed water discharge | Décharge d'eau de condensation | Descarga del agua de condensación |
| 443 * | Zylinderschmierung | Cylinder lubrication | Lubrification des cylindres | Lubricación de cilindros |
| 443 * | Ventilsitzschmierung | Valve seat lubrication | Graissage de siège de soupape | Lubricación del asiento de válvula |
| 446 * | Rohrleitungen zum Turbolader | Pipes to the turbocharger | Tuyauteries pour le turbocompresseur | Tuberías al turbosobrealimentador |
| 447 * | Kühlwasserleitungen | Cooling water pipes | Tuyauteries d'eau de refroidissement | Tuberías de agua de refrigeración |
| * | Diese Baugruppen sind in den Bildern nicht sichtbar These assemblies are not shown in the figures Ces sous-groupes ne sont pas illustrés sur les figures Estos grupos constructivos no están visibles en las figuras | | | |
| (...) | falls vorhanden if provided s'il existe si existe | | | |

Spare Parts (Engine)

- 1 Introduction
- 2 List of Assemblies
- 3 Spare Parts (Engine)

Ölwanne
Oil sump
Carter à huile
Cárter de aceite

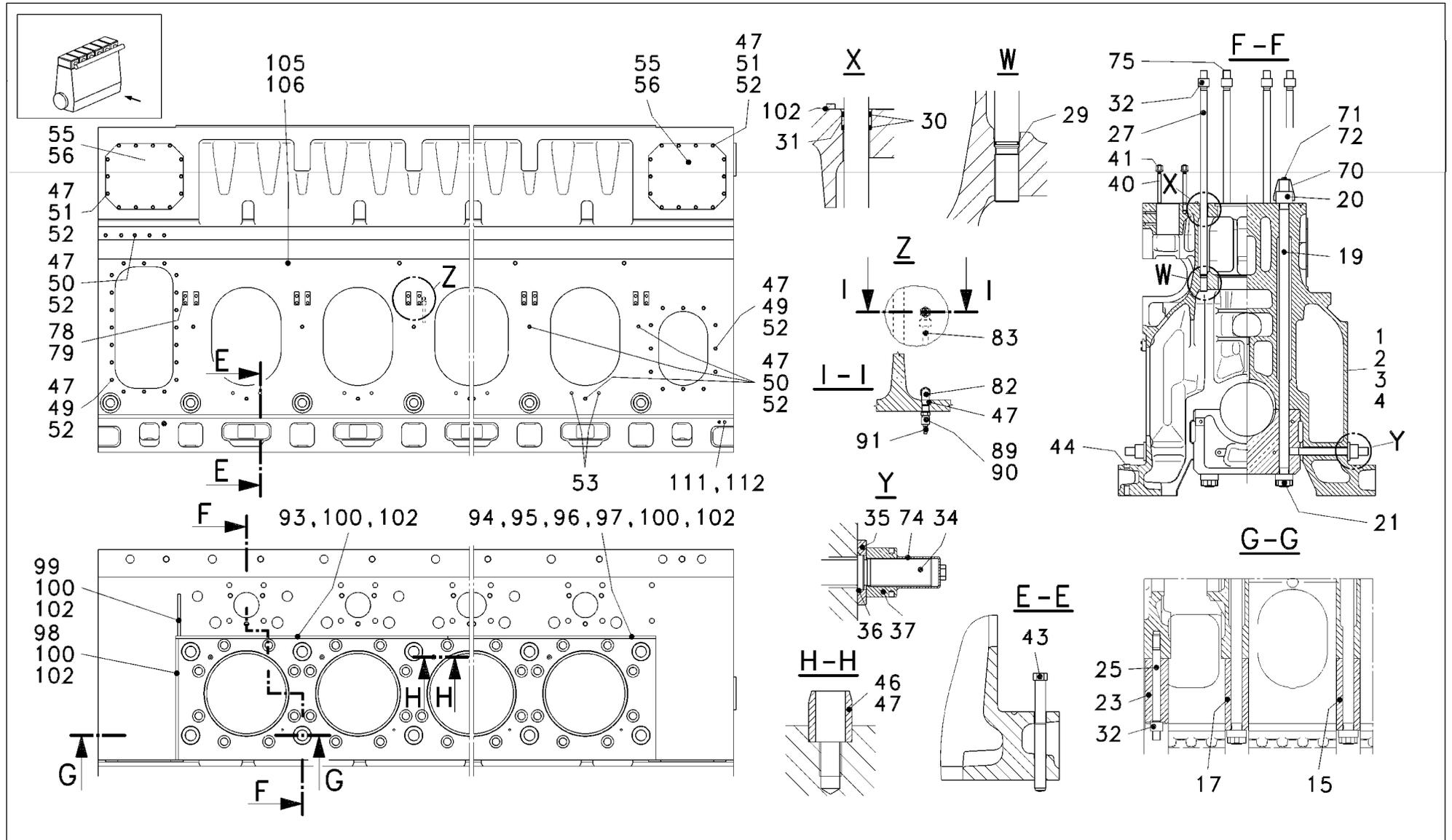
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|-----|---|---|---|---|---|---|--|---|---|---|---|---|
| | | | D | GB | F | E | | | | | | |
| 001 | 011.03.001 | Ölwanne für 6-Zyl.-Motor | Oil sump for 6 cylinder engine | Oil sump for 6 cylinder engine | Carter à huile pour moteur à 6 cylindres | Cárter de aceite para motor de 6 cilindros | | | | | | |
| 002 | 011.03.002 | Ölwanne für 7-Zyl.-Motor | Oil sump for 7 cylinder engine | Oil sump for 7 cylinder engine | Carter à huile pour moteur à 7 cylindres | Cárter de aceite para motor de 7 cilindros | | | | | | |
| 003 | 011.03.003 | Ölwanne für 8-Zyl.-Motor | Oil sump for 8 cylinder engine | Oil sump for 8 cylinder engine | Carter à huile pour moteur à 8 cylindres | Cárter de aceite para motor de 8 cilindros | | | | | | |
| 004 | 011.03.004 | Ölwanne für 9-Zyl.-Motor | Oil sump for 9 cylinder engine | Oil sump for 9 cylinder engine | Carter à huile pour moteur à 9 cylindres | Cárter de aceite para motor de 9 cilindros | | | | | | |
| 005 | 011.03.005 | Sechskantschraube | Hexagon bolt | Hexagon bolt | Boulon à tête hexagonale | Tornillo de cabeza hexagonal | | | | | | |
| 008 | 011.03.008 | Stiftschraube | Stud | Stud | Goujon | Espárrago | | | | | | |
| 009 | 011.03.009 | Sechskantmutter | Hexagon nut | Hexagon nut | Ecrou hexagonal | Tuerca hexagonal | | | | | | |
| 010 | 987.01.203 | Loctite 243 | | | | | | |
| 012 | 011.03.012 | Flansch | Flange | Flange | Bride | Brida | | | | | | |
| 013 | 011.03.013 | Dichtung | Seal | Seal | Joint | Junta | | | | | | |
| 015 | 011.03.015 | Dichtung für 6-Zyl.-Motor | Seal for 6-cyl. engine | Seal for 6-cyl. engine | Joint pour moteur à 6 cyl. | Junta para motor de 6 cil. | | | | | | |
| 016 | 011.03.016 | Dichtung für 7-Zyl.-Motor | Seal for 7-cyl. engine | Seal for 7-cyl. engine | Joint pour moteur à 7 cyl. | Junta para motor de 7 cil. | | | | | | |
| 017 | 011.03.017 | Dichtung für 8-Zyl.-Motor | Seal for 8-cyl. engine | Seal for 8-cyl. engine | Joint pour moteur à 8 cyl. | Junta para motor de 8 cil. | | | | | | |
| 018 | 011.03.018 | Dichtung für 9-Zyl.-Motor | Seal for 9-cyl. engine | Seal for 9-cyl. engine | Joint pour moteur à 9 cyl. | Junta para motor de 9 cil. | | | | | | |

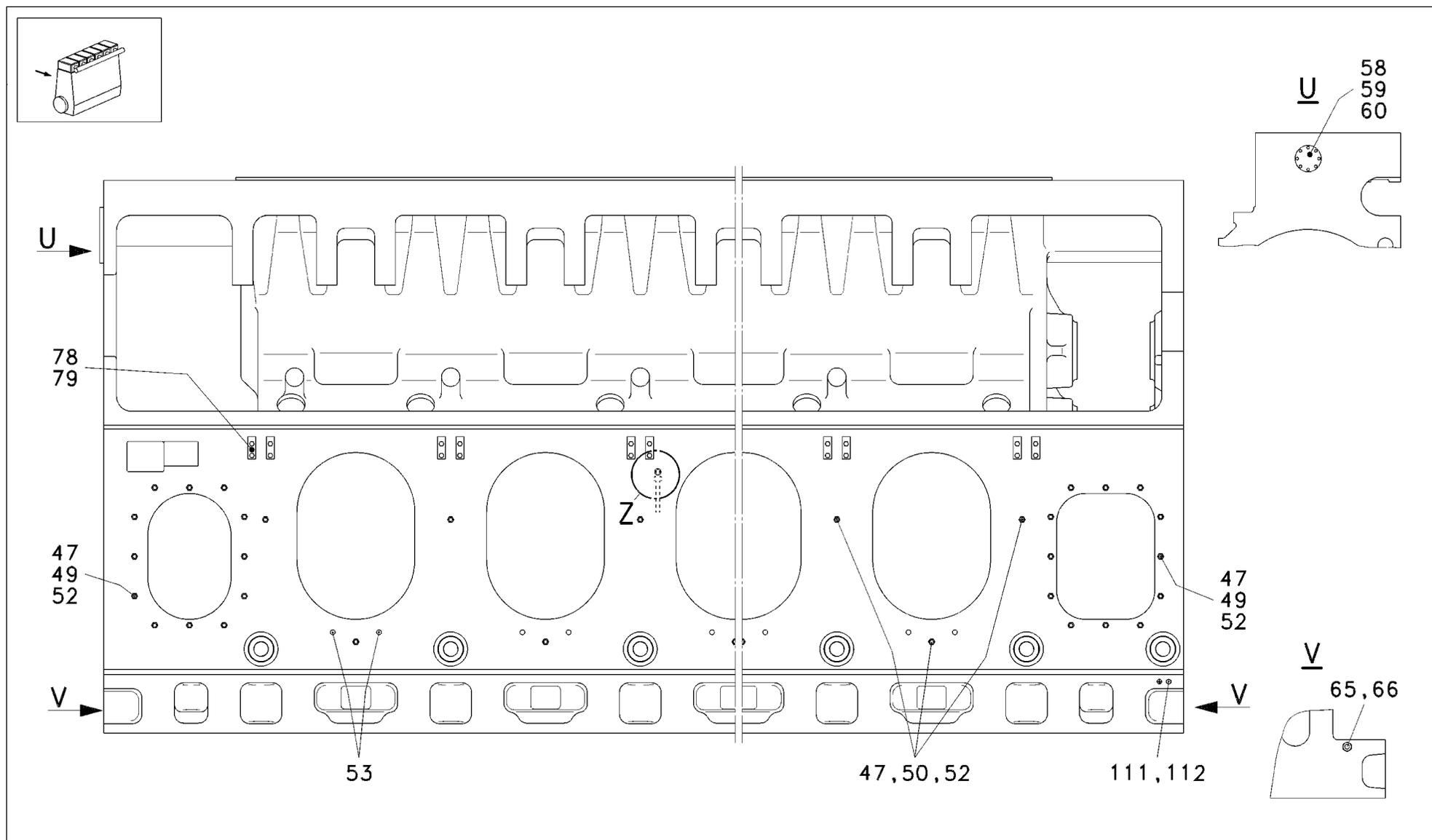
Zylinderkurbelgehäuse
Cylinder crankcase
Carter du vilebrequin
Cárter del cigüeñal

012.04



Zylinderkurbelgehäuse
 Cylinder crankcase
 Carter du vilebrequin
 Cártel del cigüeñal

012.04



Zylinderkurbelgehäuse
Cylinder crankcase
Carter du vilebrequin
Cárter del cigüeñal

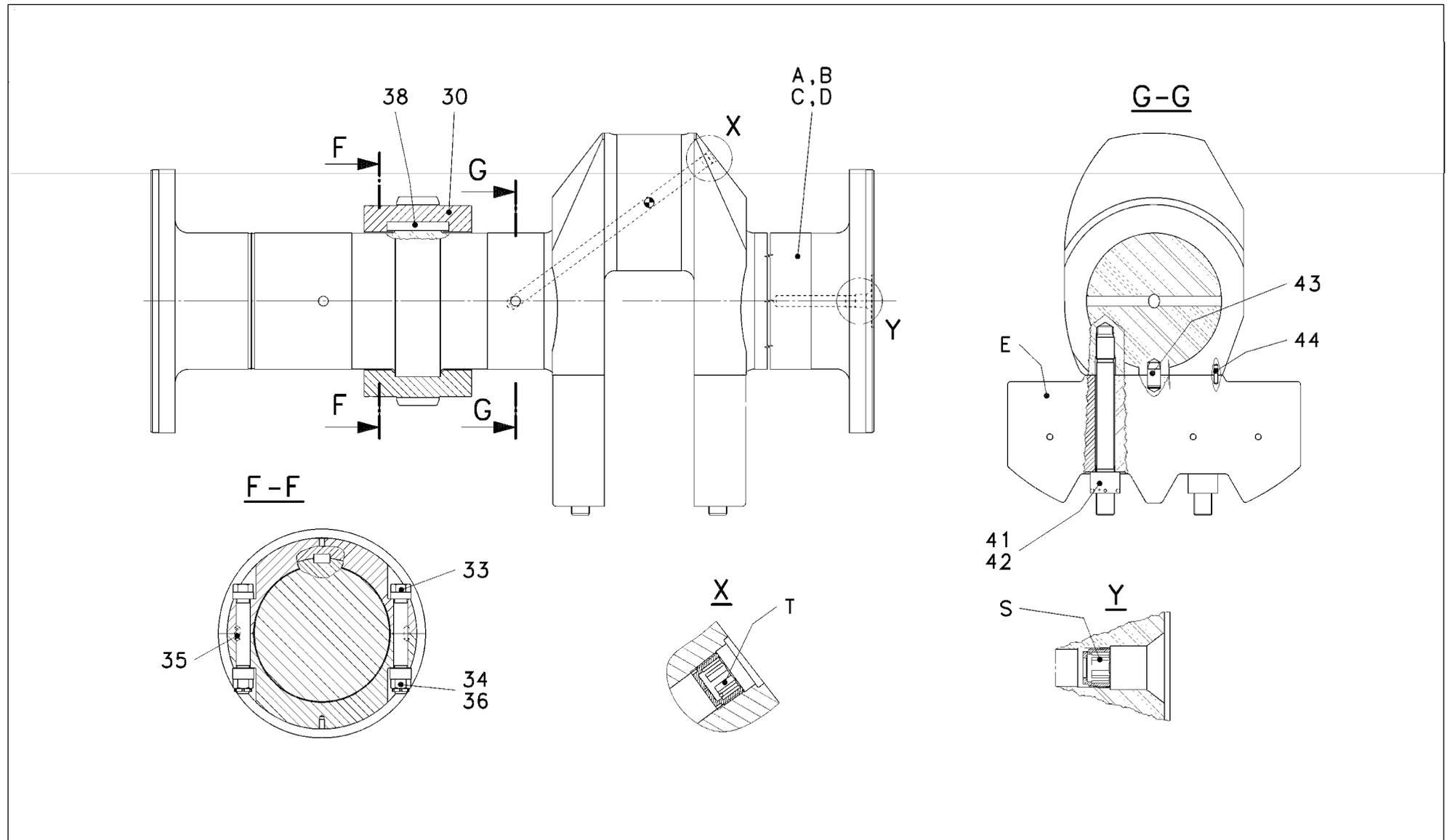
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| | |  |  |  |  |  |  |
|-----|------------|---|---|---|--|---|---|
| 001 | 012.04.001 | | | Zylinderkurbelgehäuse komplett, für 6-Zyl.-Motor mit Pos. 15 bis 25, 34 bis 37 | Cylinder crankcase, complete for 6 cylinder engine with items 15 to 25, 34 to 37 | Carter du vilebrequin, compl. pour moteur à 6 cylindres avec rep. 15 à 25, 34 à 37 | Cárter compl., para motor de 6 cilindros con pos. 15 a 25, 34 a 37 |
| 002 | 012.04.002 | | | Zylinderkurbelgehäuse komplett, für 7-Zyl.-Motor mit Pos. 15 bis 25, 34 bis 37 | Cylinder crankcase, complete for 7 cylinder engine with items 15 to 25, 34 to 37 | Carter du vilebrequin, compl. pour moteur à 7 cylindres avec rep. 15 à 25, 34 à 37 | Cárter compl., para motor de 7 cilindros con pos. 15 a 25, 34 a 37 |
| 003 | 012.04.003 | | | Zylinderkurbelgehäuse komplett, für 8-Zyl.-Motor mit Pos. 15 bis 25, 34 bis 37 | Cylinder crankcase, complete for 8 cylinder engine with items 15 to 25, 34 to 37 | Carter du vilebrequin, compl. pour moteur à 8 cylindres avec rep. 15 à 25, 34 à 37 | Cárter compl., para motor de 8 cilindros con pos. 15 a 25, 34 a 37 |
| 004 | 012.04.004 | | | Zylinderkurbelgehäuse komplett, für 9-Zyl.-Motor mit Pos. 15 bis 25, 34 bis 37 | Cylinder crankcase, complete for 9 cylinder engine with items 15 to 25, 34 to 37 | Carter du vilebrequin, compl. pour moteur à 9 cylindres avec rep. 15 à 25, 34 à 37 | Cárter compl., para motor de 9 cilindros con pos. 15 a 25, 34 a 37 |
| 015 | 012.04.015 | | | Lagerdeckel | Bearing cap | Chapeau de palier | Tapa del cojinete |
| 017 | 012.04.017 | | | Lagerdeckel | Bearing cap | Chapeau de palier | Tapa del cojinete |
| 019 | 012.04.019 | | | Zuganker | Tie rod | Tirant | Tirante |
| 020 | 012.04.020 | | | Mutter | Nut | Ecrou | Tuerca |
| 021 | 012.04.021 | | | Mutter | Nut | Ecrou | Tuerca |
| 023 | 012.04.023 | | | Lagerdeckel | Bearing cap | Chapeau de palier | Tapa del cojinete |
| 025 | 012.04.025 | | | Zuganker | Tie rod | Tirant | Tirante |
| 027 | 012.04.027 | | | Zuganker | Tie rod | Tirant | Tirante |
| 029 | 012.04.029 | | | Runddichtring | O-ring seal | Joint torique d'étanchéité | Junta tórica |
| 030 | 012.04.030 | | | Runddichtring | O-ring seal | Joint torique d'étanchéité | Junta tórica |
| 031 | 012.04.031 | | | Ring | Ring | Bague | Anillo |
| 032 | 012.04.032 | | | Mutter | Nut | Ecrou | Tuerca |
| 034 | 012.04.034 | | | Stiftschraube | Stud | Goujon | Espárrago |
| 035 | 012.04.035 | | | Ring | Ring | Bague | Anillo |
| 036 | 012.04.036 | | | Runddichtring | O-ring seal | Joint torique d'étanchéité | Junta tórica |

| | |  |  |  |  |  |  |
|-----|------------|---|---|---|--|---|---|
| 037 | 012.04.037 | Mutter | Nut | Ecrou | Tuerca | | |
| 040 | 012.04.040 | Stiftschraube | Stud | Goujon | Espárrago | | |
| 041 | 012.04.041 | Sechskantmutter | Hexagon nut | Ecrou hexagonal | Tuerca hexagonal | | |
| 043 | 012.04.043 | Abdrückschraube | Forcing-off bolt | Boulon à chasser | Tornillo de apriete | | |
| 044 | 012.04.044 | Verschlußstopfen | Sealing plug | Bouchon de fermeture | Tapón | | |
| 046 | 012.04.046 | Fixierhülse | Fixation sleeve | Douille de fixation | Manguito de fijación | | |
| 047 | 987.01.206 | Loctite 270 | Loctite 270 | Loctite 270 | Loctite 270 | | |
| 049 | 012.04.049 | Stiftschraube | Stud | Goujon | Espárrago | | |
| 050 | 012.04.050 | Stiftschraube | Stud | Goujon | Espárrago | | |
| 051 | 012.04.051 | Stiftschraube | Stud | Goujon | Espárrago | | |
| 052 | 012.04.052 | Sechskantmutter | Hexagon nut | Ecrou hexagonal | Tuerca hexagonal | | |
| 053 | 012.04.053 | Spannstift | Spring pin | Goupille de serrage | Pasador de sujeción | | |
| 055 | 012.04.055 | Deckel | Cover | Couvercle | Tapa | | |
| 056 | 012.04.056 | Dichtung | Seal | Joint | Junta | | |
| 058 | 012.04.058 | Flansch | Flange | Bride | Brida | | |
| 059 | 012.04.059 | Sechskantschraube | Hexagon bolt | Boulon à tête hexagonale | Tornillo de cabeza hexagonal | | |
| 060 | 987.01.102 | Hylomar SQ/M | Hylomar SQ/M | Hylomar SQ/M | Hylomar SQ/M | | |
| 065 | 012.04.065 | Verschraubung | Screwed connection | Raccord | Racor | | |
| 066 | 012.04.066 | Dichtring | Sealing ring | Anneau-joint | Anillo-junta | | |
| 070 | 012.04.070 | Schutzkappe | Protecting cap | Capuchon de protection | Caperuza protectora | | |
| 071 | 012.04.071 | Scheibe | Washer | Rondelle | Arandela | | |
| 072 | 012.04.072 | Sechskantschraube | Hexagon bolt | Boulon à tête hexagonale | Tornillo de cabeza hexagonal | | |
| 074 | 012.04.074 | Schutzhaube | Proteccion cap | Chapeau protection | Capuchón protector | | |
| 075 | 012.04.075 | Schutzkappe | Protecting cap | Capuchon de protection | Caperuza protectora | | |

|  |  |  |  |  |  |
|---|---|---|--|---|---|
| 078 | 012.04.078 | Klotz | Block | Bloc | Bloque |
| 079 | 012.04.079 | Sechskantschraube | Hexagon bolt | Boulon à tête hexagonale | Tornillo de cabeza hexagonal |
| 082 | 012.04.082 | Verschraubung | Screwed connection | Raccord | Racor |
| 083 | 012.04.083 | Rohr | Pipe | Tuyau | Tube |
| 089 | 012.04.089 | Kupplung mit Außengewinde | Coupling with external thread | Connecteur avec filet extérieur | Acoplamiento con rosca exterior |
| 090 | 987.01.209 | Loctite 572 | Loctite 572 | Loctite 572 | Loctite 572 |
| 091 | 012.04.091 | Schlauch-Stecknippel | Hose plug-in nipple | Nipple enfichable de tuyau flexible | Boquilla enchufable de tubo flexible |
| 093 | 012.04.093 | Leiste | Ledge | Listeau | Listón |
| 094 | 012.04.094 | Leiste für 7-Zyl.-Motor | Ledge for 7 cylinder engine | Listeau pour moteur à 7 cylindres | Listón para motor de 7 cilindros |
| 095 | 012.04.095 | Leiste für 9-Zyl.-Motor | Ledge for 9 cylinder engine | Listeau pour moteur à 9 cylindres | Listón para motor de 9 cilindros |
| 096 | 012.04.096 | Leiste für 6-Zyl.-Motor | Ledge for 6 cylinder engine | Listeau pour moteur à 6 cylindres | Listón para motor de 6 cilindros |
| 097 | 012.04.097 | Leiste für 8-Zyl.-Motor | Ledge for 8 cylinder engine | Listeau pour moteur à 8 cylindres | Listón para motor de 8 cilindros |
| 098 | 012.04.098 | Leiste | Ledge | Listeau | Listón |
| 099 | 012.04.099 | Leiste | Ledge | Listeau | Listón |
| 100 | 012.04.100 | Zylinderschraube | Cylindrical screw | Vis à tête cylindrique | Tornillo de cabeza cilíndrica |
| 102 | 987.01.002 | Dirko grau | Dirko grey | Dirko gris | Dirko gris |
| 105 | 012.04.105 | Verschlussschraube | Screw plug | Bouchon fileté | Tapón roscado |
| 106 | 012.04.106 | Dichtring | Sealing ring | Anneau-joint | Anillo-junta |
| 111 | 012.04.111 | Sechskantschraube | Hexagon bolt | Boulon à tête hexagonale | Tornillo de cabeza hexagonal |
| 112 | 012.04.112 | Sicherungsscheibenpaar | Lock washer pair | Paire de rondelles d'arrêt | Par de arandelas de seguridad |



| |  |  |  |  |  |  |
|-----|---|---|---|--|---|---|
| A | 020.01.A | Kurbelwelle für 6-Zyl.-Motor | Crankshaft for 6 cylinder engine | Vilebrequin pour moteur à 6 cylindres | Cigüeñal para motor de 6 cilindros | |
| B | 020.01.B | Kurbelwelle für 7-Zyl.-Motor | Crankshaft for 7 cylinder engine | Vilebrequin pour moteur à 7 cylindres | Cigüeñal para motor de 7 cilindros | |
| C | 020.01.C | Kurbelwelle für 8-Zyl.-Motor | Crankshaft for 8 cylinder engine | Vilebrequin pour moteur à 8 cylindres | Cigüeñal para motor de 8 cilindros | |
| D | 020.01.D | Kurbelwelle für 9-Zyl.-Motor | Crankshaft for 9 cylinder engine | Vilebrequin pour moteur à 9 cylindres | Cigüeñal para motor de 9 cilindros | |
| 030 | 020.01.030 | Zahnrad, zweiteilig mit Pos. 33 bis 35 | Gearwheel, two-part, with items 33 to 35 | Roue dentée, en 2 pièces avec rep. 33 à 35 | Rueda dentada, bisectada con pos. 33 a 35 | |
| 033 | 020.01.033 | Schraube | Bolt | Vis | Tornillo | |
| 034 | 020.01.034 | Kronenmutter | Castellated nut | Ecrou crénelé | Tuerca almenada | |
| 035 | 020.01.035 | Zylinderstift | Parallel pin | Goupille cylindrique | Pasador cilíndrico | |
| 036 | 020.01.036 | Splint | Split pin | Goupille cylindrique fendue | Pasador abierto | |
| 038 | 020.01.038 | Paßfeder | Feather key | Clavette | Chaveta de ajuste | |
| E | 020.01.E | Gegengewicht | Balance weight | Masse d'équilibrage | Contrapeso | |
| 041 | 020.01.041 | Stiftschraube | Stud | Goujon | Espárrago | |
| 042 | 020.01.042 | Mutter | Nut | Ecrou | Tuerca | |
| 043 | 020.01.043 | Bolzen | Bolt | Boulon | Perno | |
| 044 | 020.01.044 | Spannstift | Spring pin | Goupille de serrage | Pasador de sujeción | |
| T | 020.01.T | Verschlussschraube | Screw plug | Bouchon fileté | Tapón roscado | |
| S | 020.01.S | Verschlussschraube | Screw plug | Bouchon fileté | Tapón roscado | |