

# **CLMD**

**DAIHATSU DIESEL ENGINE  
INSTRUCTION BOOK**

**DAIHATSU** DAIHATSU DIESEL MFG. CO.,LTD.

# **Thank you for purchasing a Daihatsu CLMD diesel engine.**

Daihatsu CLMD series are compact and lightweight versions of water-cooled, in-line 3-cylinder type diesel engines featuring low fuel costs and high performance, as well as the reduced noise and vibration through the adoption of latest technologies.

This manual was compiled to familiarize users with major engine features, operational methods and adjustments to allow them to receive maximum performance and service life. Users are requested to read this manual carefully to insure proper engine operation.

We reserve the right to make modifications and/or change certain engine parts without prior notice to improve engine quality and performance. In such cases, certain parts of this manual may no longer be applicable. Users are therefore requested to contact dealers for supplementary information.

Please remember that the parts list includes some parts other than those actually installed, since it was prepared to cover various engine specifications.

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## A. MAJOR SPECIFICATIONS

### 1. Engine specifications

Model		CLMD25	CLMD30
Type		Vertical, water cooled, 4-cycle, diesel engine	
Rated speed (rpm)		3600	3900
Rated power (PS)		25	30
No of cylinder × Bore × Stroke (mm)		3 × 76 × 73	
Direction of rotation	Crankshaft	Clockwise as seen from the front	
	Propeller shaft	Clockwise as seen from the stern	
Combustion system		Swirl combustion chamber	
Firing order		1-2-3	
Lubrication system		Forced-circulation (Trochoid pump)	
Lubrication volume (ℓ)	Engine	3.2	
	Reduction gear	1.2	
Cooling system & pump type		Sea water/Indirect cooling (FW. centrifugal type) (S.W. rotary rubber type)	
Fresh water cooling system capacity (ℓ)		Approx. 6	
Starting system		Electric starting (standard) Hydraulic motor or spring starter (special)	
Reverse reduction gear		Oil operated, Multi-disc clutch	
Control system		Push-pull remote control cable	

### 2. Adjustment

Valve clearance (cold with engine stopped)	mm	0.25 (intake valves)
		0.30 (exhaust valves)
Intake valve open (before T.D.C.)	deg (C.A.)	16
Intake valve close (after B.D.C.)	"	40
Exhaust valve open (before B.D.C.)	"	52
Exhaust valve close (after T.D.C.)	"	14
Fuel injection pressure (valve opening pressure)	Kg/cm <sup>2</sup>	140