



MARINE DIESEL ENGINES

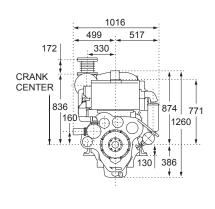
6HA2M-WDT Series

LONG STROKE | IMO Tier II Compliant | Mechanical Engine Control

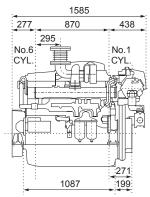
Configuration	4-cycle, Vertical, Turbo-charged with Fresh watercooled					
	intercooler diesel engine					
Maximum output at crankshaft	M: 298 kW@1950 rpm	[405 mhp@1950 rpm]				
Displacement	13.140 ltr					
Bore x stroke	130 mm × 165 mm					
Cylinders	6 in-line					
Combustion system	Direct injection					
Starting system	Electric starting motor [DC 24V]	Electric starting motor [DC 24V]				
Flywheel housing size	SAE #1, 14 inch					
Cooling system	Constant high temperature coolir	Constant high temperature cooling with Heat exchanger				
Cooling fresh water capacity	66 ltr + 1.5 ltr [reservoir tank]					
Lubrication system	Forced lubrication with gear pum	р				
Lubricating oil capacity	38 ltr					
Lubricating oil grade	SAE30, 40					
Direction of rotation [crankshaft]	Counterclockwise viewed from st	tern				
Dry weight without gear	1465 kg					
Environmental	IMO Tier II					
Fuel consumption [at rated output]	M: 215 gr/kW hr					
i dei consumption [at rated output]	W. 213 gi/KW III					

DIMENSIONS [UNIT: MM]

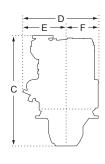
Front view, engine only



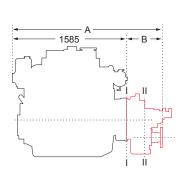




Front view with gearbox YX-120



Left side view with gearbox YX-120

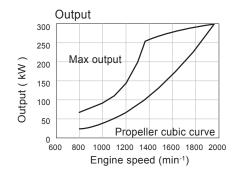


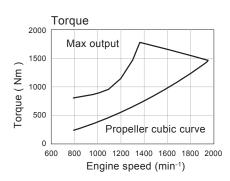
Model	Α	В	С	D	Е	F
6HA2M-WDT × YX-120	2005	420	1272	1036	519	517
6HA2M-WDT × YX-120L	2039	454	1384	1036	519	517

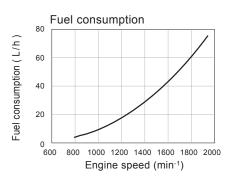




PERFORMANCE CURVES





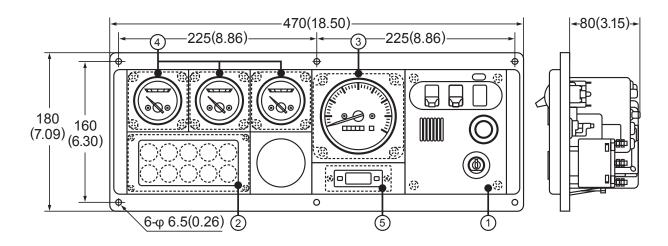


Rating definitions: hp = 0.7355 kW Ratings are based on conditions of 100 kPa, 30% relative humidity at 25°C. M= For applications where use of rated power is less than 10 hours continuous and operation is less than 3000 hours per year. H= For applications where use of rated power is less than 24 hours continuous and operation is less than 4000 hours per year. Fuel rates: Specific gravity 0.835 g/cc, low calorific value 42700 k/kg [10200kcal/kg], Cetane No.45.

MARINE GEARS SPECIFICATIONS

Model		YX-120			YX-120L		
Туре	Hye	Hydraulic multi-disc clutch			Hydraulic multi-disc clutch		
Dry Weight		315 kg			411 kg		
Reduction Ratio [Ahead]	2.03	2.57	3.04	3.46	4.00	4.59	
Prop. shaft speed [at rated output]	960	758	641	563	488	425	
Direction of rotation [propeller shaft]	Clockwise or c	Clockwise or counter-clockwise viewed from stern			Clockwise or counter-clockwise viewed from stern		

INSTRUMENT PANEL D-TYPE [UNIT: MM]



- 1 Switch unit
- Key switch
- Alarm buzzer
- Alarm buzzer stop switch
- Illumination switch

- 2 Alarm lamp unit with
- Alarm monitor device
- Battery not charging
- C.W. high temp.
- L.O. low pressure
 Clutch oil pressure
- L.O. filter clogged
- C.W.level

- 3 Tachometer unit
- Tachometer with hour meter

- 4 Sub meter unit
- L.O. pressure meter
 C.W. temp. meter
- Boost meter (Turbo)
- 5 Clock unit Clock

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