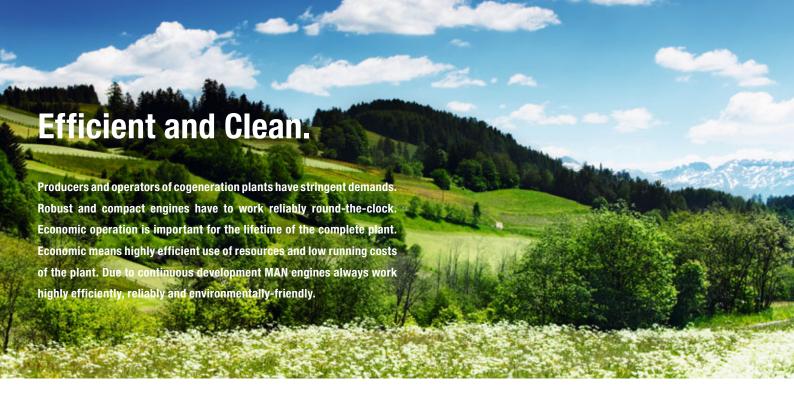
E2842 LE



V12 gas engine for CHP.





Engine Description E2842 LE.

Characteristics

Cylinder and arrangemant 12-cylinder in V-design
Operation mode 4-stroke otto gas engine

Charging Exhaust turbocharger with watercooled turbine housing

Cooling system Watercooled

Mixture cooling Single-stage for the LE 312, two-stage for the LE 322

	LE 312	LE 322
mm	1,695	1,570
mm	1,175	1,142
mm	1,350	1,155
kg	1,415	1,420
	mm mm	mm 1,695 mm 1,175 mm 1,350

Customer Benefits

- High efficiency due to optimal combustion
- Reduced operating costs due to low fuel and oil consumption as well as long service life
- Low emissions to save the environment

- Compact design
- Sophisticated and well-tested technology ensures reliable operation and long lifetime

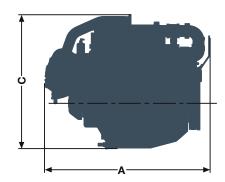
Technical Data E2842

Operation mode	COP with natural gas				COP with biogas			
at speed	rpm	1,500 50		1,800 60		1,500 50		1,800 60
	Hz							
Type of engine		LE 312	LE 322	LE 312	LE 322	LE 312	LE 322	LE 322
Bore	mm	128	128	128	128	128	128	128
Stroke	mm	142	142	142	142	142	142	142
Displacement	1	21.9	21.9	21.9	21.9	21.9	21.9	21.9
ISO standard rating	kW	400	420	420	420	360	380	380
Air ratio	λ	1.6	1.6	1.6	1.6	1.5	1.45	1.45
Coolant heat1	kW	230	236	270	258	215	205	232
Exhaust heat up to 120°C1	kW	237	222	280	244	217	228	243
Efficiency ¹								
mechanical	%	39.0	40.2	36.6	38.7	39.0	40.2	38.6
thermal	%	45.5	49.1	47.9	51.2	46.8	50.0	52.1
total	%	84.5	89.3	84.5	89.9	85.9	90.2	90.7
Emissions ² NO _x	mg/Nm³	< 500	< 500	< 500	< 500	< 500	< 500	< 500
Combustion ³		m	m	m	m	m	m	n

¹At 100% load. ² Correlation 5% oxygen. ³ m=lean burn

Definition of Application

Engines for COP (continuous power) are designed for 8,000 annual operation hours at a load factor of 100%. Usually, these engines are used in cogeneration plants.





Technical data are based on natural gas with calorific value 10 kWh/Nm³ and bio gas with calorific value 6 kWh/Nm³ The values given in this data sheet are for information purposes only and not binding.

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