

**Supplement to
Spare Parts Catalogue**

VM 545

D 7758-3 E

**3rd Edition
Volume 2**

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(for Corrigenda et Addenda, Pages 513 to 728)

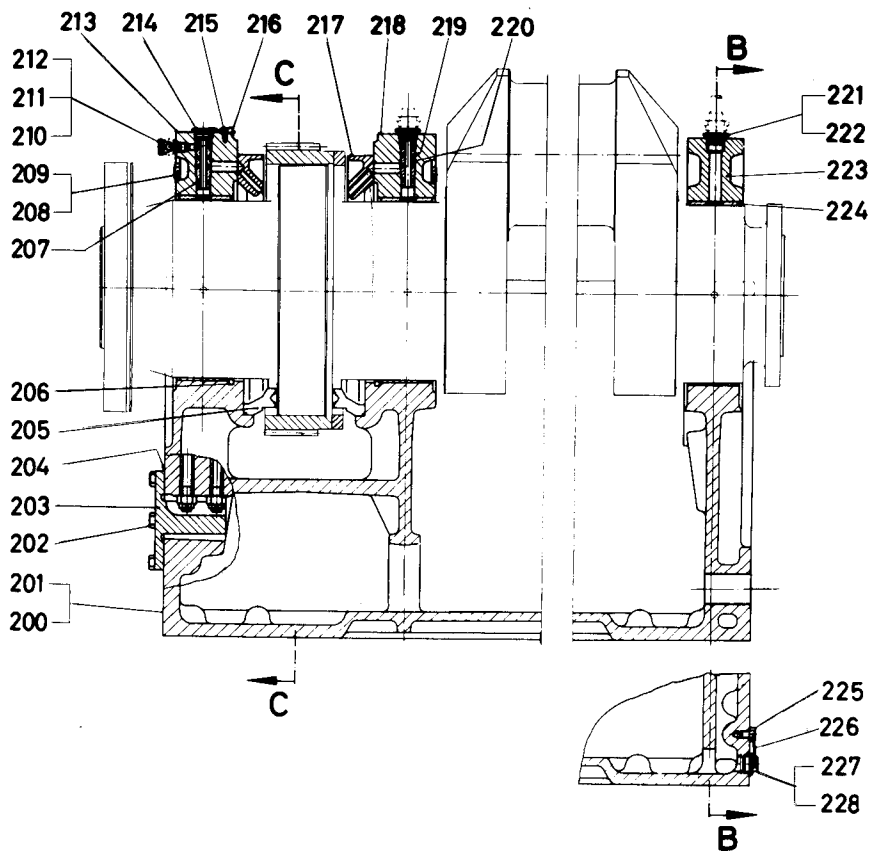
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Crankcase Lower Part for Engines with Main Bearing Bore 290 mm



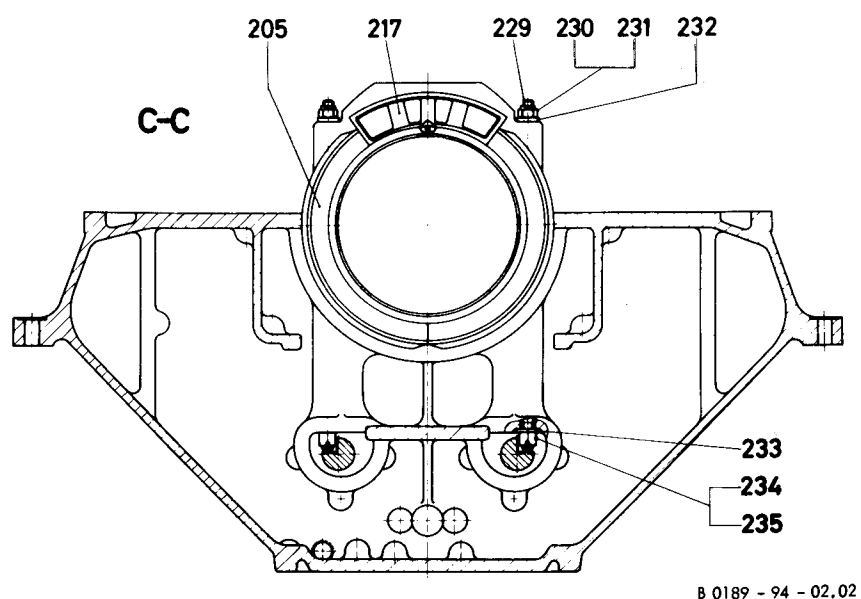
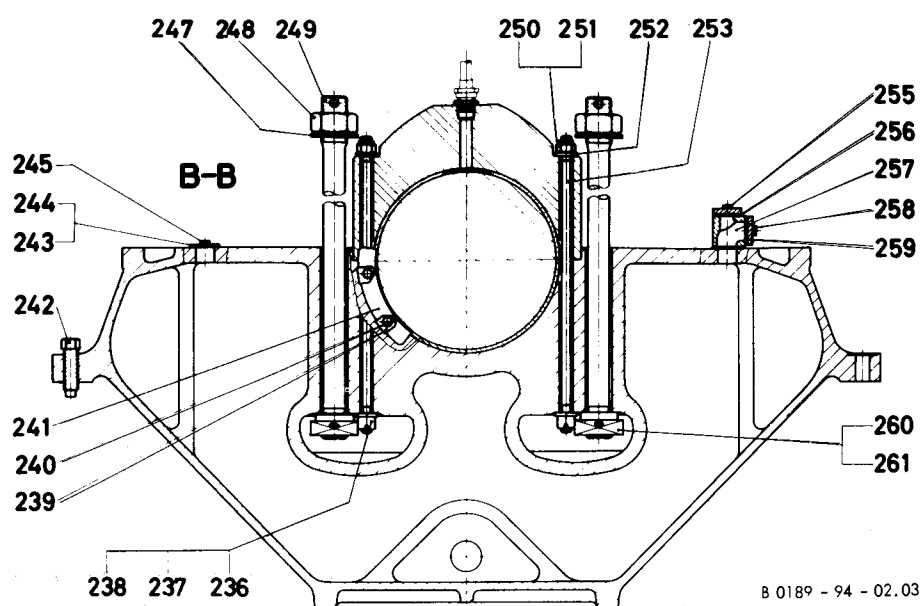
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Crankcase Lower Part for Engines with Main Bearing Bore 290 mm

Fig. No.	Description	Quantity		Note
		6 cyl.	8 cyl.	
<u>01 - 175</u>	<u>Crankcase Lower Part</u> <u>Items 200, 202 to 261</u>	1	-	
<u>01 - 176</u>	<u>Crankcase Lower Part</u> <u>Items 201 to 261</u>	-	1	
01 - 200	Crankcase lower part	1	-	
01 - 201	Crankcase lower part	-	1	
01 - 202	Hex. bolt M 14 x 35 DIN 933-m8G	8	8	
01 - 203	Cover	2	2	
01 - 204	Gasket	2	2	
01 - 205	Thrust half-collar	4	4	
01 - 206	Half-ring	2	2	
01 - 207	Rubber O-ring 14 x 3	2	2	
01 - 208	Hex. bolt M 14 x 120 SK DIN 931-m8G	4	4	
01 - 209	Locking wire 2 dia. x 300 long	2	2	
01 - 210	Banjo bolt M 10	1	1	
01 - 211	Joint washer A 16 x 22 DIN 7603-Cu	2	2	
01 - 212	Locking wire 1,5 dia. x 150 long	1	1	
01 - 213	Locating bearing cap	1	1	
01 - 214	Screw plug	1	1	
01 - 215	Hex. bolt M 8 x 25 DIN 933 - m8G	1	1	
01 - 216	Locking plate	1	1	
01 - 217	End piece	2	2	
01 - 218	Locating bearing cap	1	1	
01 - 219	Rubber O-ring 18 x 3	2	2	
01 - 220	Plug-in connector	2	2	
01 - 221	Screw fitting A 20/16 DIN 7612	7	9	
01 - 222	Joint washer A 30 c 38 DIN 7603 - Cu	8	10	
01 - 223	Main Bearing cap	6	8	
01 - 224	Main bearing shell	8	10	
01 - 225	Hex. bolt M 14 x 15 SK DIN 933 - m8G	1	1	
01 - 226	Locking wire 1,5 dia. x 200 long	1	1	
01 - 227	Screw plug	1	1	
01 - 228	Joint washer A 30 x 36 DIN 7603-Cu	1	1	

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Crankcase Lower Part for Engines with Main Bearing Bore 290 mm



Crankcase Lower Part for Engines with Main Bearing Bore 290 mm

Fig. No.	Description	Quantity		Note
		6 cyl.	8 cyl.	
01 - 229	Stud	4	4	
01 - 230	Castle nut M 18 x 1.5 DIN 935-8G	4	4	
01 - 231	Split pin 4 x 35 DIN 94	4	4	
01 - 232	Thrust piece	2	2	
01 - 233	Washer	4	4	
01 - 234	Slotted nut	4	4	
01 - 235	Split pin 4 x 45 DIN 94	4	4	
01 - 236	Washer	28	36	
01 - 237	Slotted nut	28	36	
01 - 238	Split pin 4 x 45 DIN 94	28	36	
01 - 239	Locking plate	56	72	
01 - 240	Hex. bolt M 8 x 12 DIN 933-m8G	56	72	
01 - 241	Guide plate	28	36	
01 - 242	Hex. bolt with spigot (for aligning engine)	6	6	
01 - 243	Oval blank flange	1	1	
01 - 244	Flange gasket 36 DIN 71511 Itö 1.5	1	1	
01 - 245	Hex. bolt M 8 x 15 DIN 933-m8G	2	2	
<u>01 - 246</u>	<u>Tie Rod</u>			
	Items 247 to 249, 260, 261	14	18	
01 - 247	Washer 43 DIN 125	14	18	
01 - 248	Hex. nut W 42 x 1/8" DIN 934-m5S	14	18	
01 - 249	Tie rod W 42 x 1/8"	14	18	
01 - 250	Castle nut M 18 x 1.5 DIN 935 - 8G	28	36	
01 - 251	Split pin 4 x 35 DIN 94	28	36	
01 - 252	Thrust piece	14	18	
01 - 253	Stud	28	36	
<u>01 - 254</u>	<u>Corner Flange</u>			
	Items 255 to 259	1	1	
01 - 255	Hex. bolt M 8 x 70 DIN 931 - m8G	2	2	
01 - 256	Flange gasket 36 DIN 71511 Itö 1.5	3	3	
01 - 257	Corner flange	1	1	
01 - 258	Hex. bolt M 8 x 20 DIN 933-m8G	2	2	
01 - 259	Blank flange	2	2	
01 - 260	Square nut	14	18	
01 - 261	Split pin 6 x 100 DIN 94	14	18	