

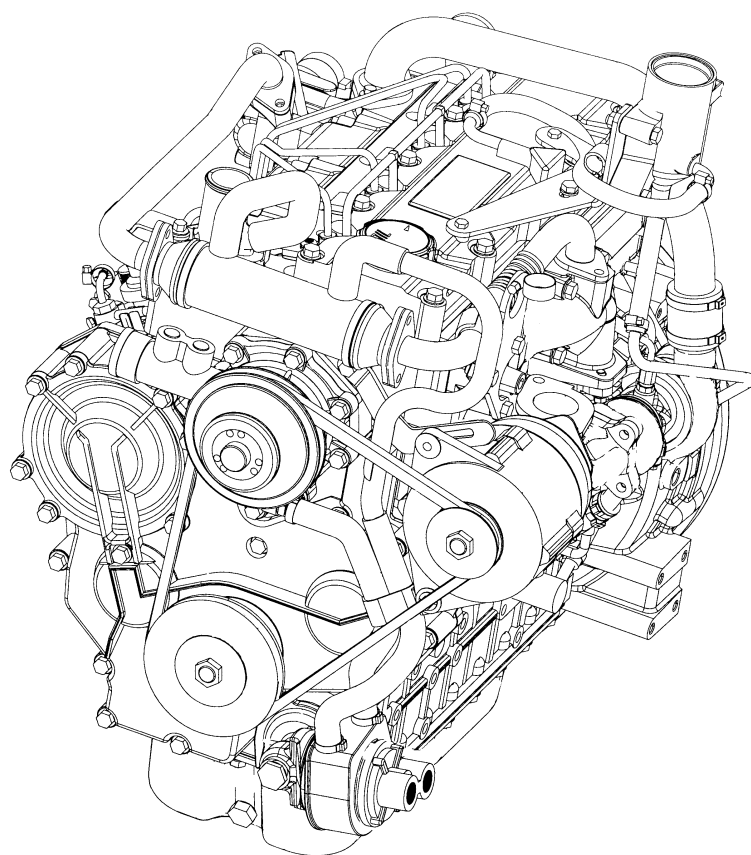
**GEHL**

Form No.  
913315  
Revision C  
April  
2010

# TD 2009 L 04

## Deutz Engine - Tier III

(Skid-Steer Loader Only)



***SN 9305584 and up***

Parts Manual

---

**NOTE:** *This parts manual identifies parts used for skid-steer loaders only. Be aware that various external components may differ from illustrations.*

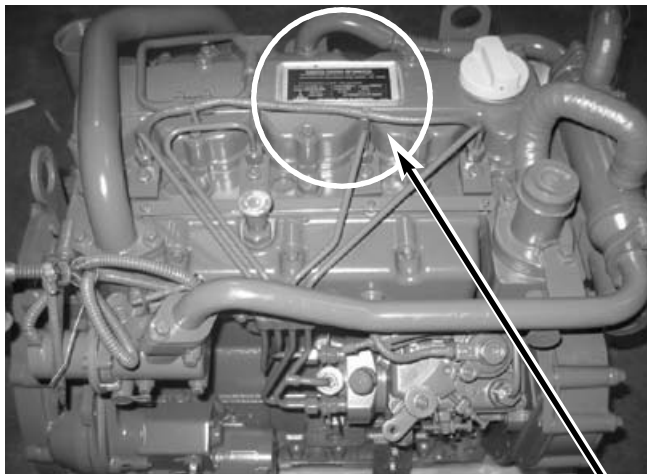
---

The Table of Contents pages list the page locations of the various component groups on the engine.

When ordering service parts, specify the part number, full description, quantity required, and the engine model and serial number.

Model and serial number for this engine are stamped on the engine identification plate located on the top of the valve cover. The following illustrations show the location of the model and serial number.

Gehl Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any unit previously delivered.



**Model**

**Serial Number**



**Engine Identification Plate**

Engine Block, Oil Pan, Plugs and Gasket Set . . . . .	2
Oil Pump Group . . . . .	3
Dipstick and Guide . . . . .	4
Front Housing . . . . .	5
Camshaft and Idler Gear . . . . .	6
Crankshaft . . . . .	7
Connecting Rod . . . . .	8
Piston . . . . .	9
Cylinder Head . . . . .	10
Valve Cover . . . . .	11
Valve Train . . . . .	12
Fuel Injector and Glow Plug . . . . .	13
Fuel Injector Pump . . . . .	14
High-Pressure Fuel Lines . . . . .	15
Fuel Supply Pump and Fuel Filter Group . . . . .	16
Fuel Lines - Supply and Return . . . . .	17
Intake Manifold and Oil Separator . . . . .	18
Turbocharger . . . . .	20
Turbocharger Intake Pipe and Oil Lines . . . . .	21
Exhaust Manifold and Heat Shield . . . . .	22
Water Pump . . . . .	23
Oil Cooler and Oil Filter . . . . .	24
Exhaust System / EGR . . . . .	26
Sensors, Switches and Block Heater . . . . .	27
Flywheel and Housing . . . . .	28
Starter . . . . .	29
Alternator . . . . .	30
Numerical Index . . . . .	32